

- (CC) Blacker
- 52) Spring Plate 50) Blade Screw



- 1. Turn over the mower.
- Loosen the blade screws (3).
- 3. Remove the blade screws (3), spring plates (2) and blades (1).

MOTE.

- To remove the blades securely, wedge a wooden block between one blade and the housing in such position that it will hold the blade safely while loosing or tightening the
- If you proceed to remove the blade pulley, loosen the blade pulley mounting nut before loosening the blade screw, using same wooden block as this process.

(When reassembling):

Install the spring plate (2) noting its direction.

Tightening torque	Wade screw	88.0 to 117.6 to m 9.0 to 12.0 kg/m 64.9 to 66.9 fc lbs
-------------------	------------	---------------------------------------------------------------

 After reassembled the blade (1), check the blade slippage.
If the blade slips below blade slippage torque (66.7 N-m, 6.8 kgf-m, 49.2 ft-libs), check the blade tightening torque and spring plate.

Blade Pulley and Blade Shaft.

- 1. Remove the blade pulley mounting nut (1), spring washer (2) and plain washer (3).
- 2. Remove the blade pulley (4).
- 3. Unscrew the pulley holder mounting bolt (13), and remove the pulley holder (9) from the mower deck.
- Remove the blade pulley key (14) and bearing cover (6).
- 5. Tap out the blade shaft (12) from the pulley holder.
- 5. Remove the bearing cover (11), bearings (7), (10) and collar 080

(When reassembling)

- · Apply grease to inside of the pulley holder (8) and bearings
- Install the bearing severs (6) (11) moting their direction.

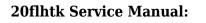
Tightoming tongue	Black pulley mounting but	9.0 to 12.0 kg/m 9.0 to 12.0 kg/m 64.9 to 86.8 h libs
	hulley holder mounting both	49.9 to 50.2 N m 3.1 to 53.3 kpf m 36.6 to 40.6 % the

- (1) Finds Pulley Mounting Nut.
- (22) Spring Washer
- Plain Washer
- Blade Pulley
- (N) Pulley Holder Plate
- Old Bearing Cover
- (2) Bearing

- Oth Colder
- 590 . Pulley motors
- (10) Seading
- (1/1) Bearing Cover
- (10) Blade Shaft
- (13) Pulley Wolder Mounting Bolt.
- 1140 Blade Pulley Key

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