

CYLINDER COMPRESSION

Remove the left seat/bottom cover (page 3-11).

Warm up the engine to normal operating temperature.

14 models: Stop the engine, disconnect the spark plug cap and remove the spark plug (page 3-8).

After 14 models: Stop the engine, disconnect the top spark plug cap and remove the top spark plug (page 3-8).

Install the compression gauge (7) into the spark plug hole.

TOOLS:

Compression tester	SEP/SSA
Adapter	MT6L001
	(U.S.A. only)

Start the sub-transmission into neutral and set the parking brake.

Open the throttle all the way and crank the engine with the starter motor until the gauge reading stops rising. The maximum reading is usually reached within 4 - 7 seconds.

COMPRESSION PRESSURE

549 kPa (5.8 kgf/cm², 80 psi) at 300 rpm

Check that there is no leakage at the gauge connection.

Low compression can be caused by:

- blown cylinder head gasket
- improper valve adjustment
- valve leakage
- worn piston ring or cylinder

High compression can be caused by:

- carbon deposits in combustion chamber or on piston head

CYLINDER HEAD COVER REMOVAL/
DISASSEMBLY**REMOVAL**

Disconnect the spark plug cap (page 3-8).

After 14 models: Disconnect the seat belt switch (27 connector) (page 3-35).

Remove the seat/bottom covers (page 3-10).

Remove the bolts (7) and cover (8).



Set the piston position to Top Dead Center on the compression stroke (page 3-10).

Remove the following:

- seven bolts (7) and three washers (2)
- four cap nuts (3) and washers (4)
- cylinder head cover (8)



Mark the push rods so they can be placed back in their original locations:

- push rods (7)
- gasket (3)
- cover pins (3)



- cam followers (7)

**DISASSEMBLY**

Remove the two bolts (7) and sealing washers (2).

Push the rocker arm shaft (3) with the shaft screwdriver through the seat hole until the O-ring on the shaft is removed out of the head cover.



20freightliner Service Manual

Karin Nielsen-Saines



20freightliner Service Manual:

Reviewing **20freightliner Service Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**20freightliner Service Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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