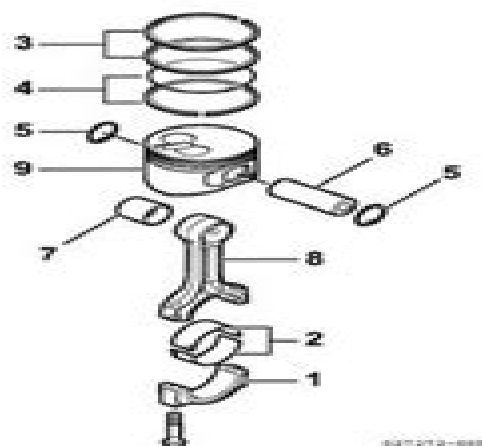


Assembling the Pistons

1. Select the parts needed to assemble the piston and connecting rod for one cylinder.
2. If removed, install a new wrist pin bushing (Figure 6-80, (7)) using a press and the appropriate service tool. Be sure to align the oil holes.

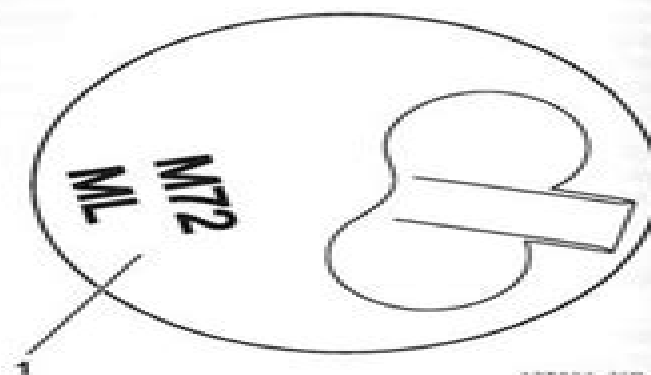
**Figure 6-80**

3. Install one circlip (Figure 6-80, (5)) into the piston. Ensure the circlip is securely seated in the groove.

NOTICE

The piston and connecting rod must be assembled with the correct orientation. When correctly assembled, the piston identification mark (Figure 6-81, (1)) stamped into the top of the piston will be on the opposite side of the connecting rod as the match marks (Figure 6-81, (3)) stamped into the connecting rod and connecting rod cap. When installed in the cylinder, the embossed mark (Figure 6-81, (2)) cast into the beam of connecting rod will face the flywheel end of the engine.

Note: The actual appearance of the match marks will vary but they will always be in the same locations.



627024-002



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Figure 6-81

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Clymer Polaris Ranger 800, 2010-2014 Haynes Publishing, 2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams **Astronomy** ,1997 **Clymer Polaris RZR 800 2008-2014** Haynes

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1. Understanding the eBook 2014 Polaris Ranger 8shop Manual
 - The Rise of Digital Reading 2014 Polaris Ranger 8shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2014 Polaris Ranger 8shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2014 Polaris Ranger 8shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2014 Polaris Ranger 8shop Manual
 - Personalized Recommendations
 - 2014 Polaris Ranger 8shop Manual User Reviews and Ratings
 - 2014 Polaris Ranger 8shop Manual and Bestseller Lists
5. Accessing 2014 Polaris Ranger 8shop Manual Free and Paid eBooks
 - 2014 Polaris Ranger 8shop Manual Public Domain eBooks
 - 2014 Polaris Ranger 8shop Manual eBook Subscription Services
 - 2014 Polaris Ranger 8shop Manual Budget-Friendly Options
6. Navigating 2014 Polaris Ranger 8shop Manual eBook Formats

- ePub, PDF, MOBI, and More
- 2014 Polaris Ranger 8shop Manual Compatibility with Devices
- 2014 Polaris Ranger 8shop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2014 Polaris Ranger 8shop Manual
 - Highlighting and Note-Taking 2014 Polaris Ranger 8shop Manual
 - Interactive Elements 2014 Polaris Ranger 8shop Manual
- 8. Staying Engaged with 2014 Polaris Ranger 8shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2014 Polaris Ranger 8shop Manual
- 9. Balancing eBooks and Physical Books 2014 Polaris Ranger 8shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2014 Polaris Ranger 8shop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2014 Polaris Ranger 8shop Manual
 - Setting Reading Goals 2014 Polaris Ranger 8shop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2014 Polaris Ranger 8shop Manual
 - Fact-Checking eBook Content of 2014 Polaris Ranger 8shop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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