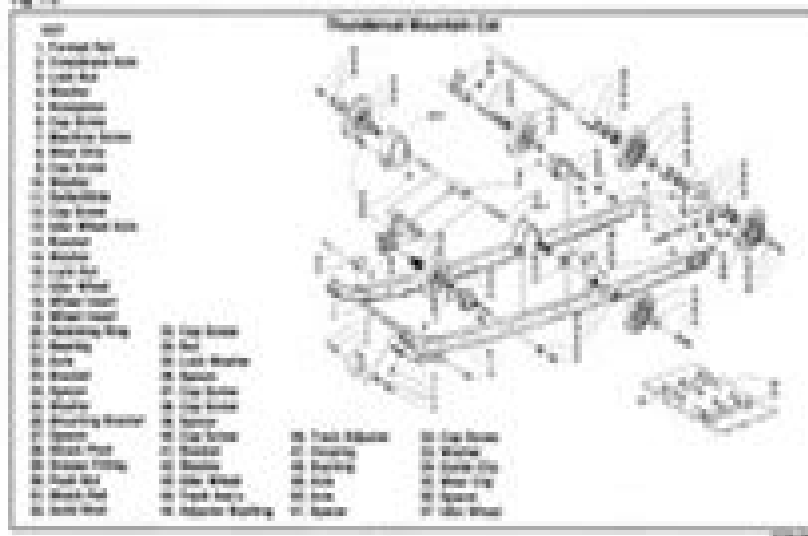


Fig. 13

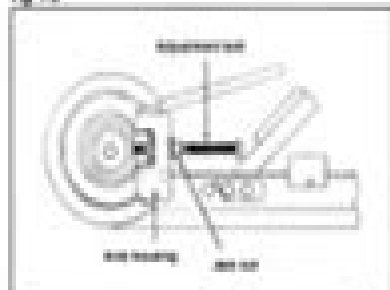


13014

Removing Skid Frame

1. Loosen the pin nuts and two lock-nut/lock-washer adjustment bolts.

Fig. 14



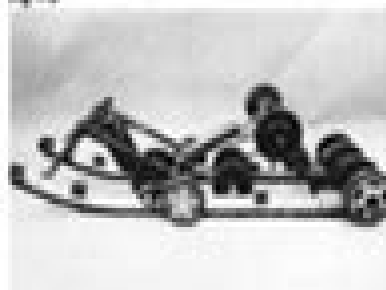
13015

2. Place a support stand under the rear bumper, then remove the four cap screws securing the end frame to the tunnel.

NOTE: The support stand should hold the skid-frame level and not ride off the floor.

3. Remove the support stand, then tie the skid-frame into one side using a piece of cable hoist to prevent against stretching. Remove the end frame.

Fig. 15



13016

7

Disassembling and Assembling Skid Frame

NOTE: This track and suspension system section has been written so each disassembly and assembly procedure can be completed individually. For each subsection, a complete disassembling, inspecting, and assembling procedure will be found.

END CAP

Disassembling

1. Remove the lock nut, washer, and cap screw securing the end cap using a hex-head key the end cap off the rail.

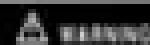
Fig. 16



Cleaning & Inspecting

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the end cap area of the side rail for cracks and wear.
2. Inspect the end cap for any signs of cracking or wear.
3. Clean both the side rail area and the end cap, using compressed air, clean the areas of dirt and grease.



WARNING

Always wear an approved set of safety glasses when using compressed air.

4. Inspect the cap screws for cracked, stretched or damaged threads. Use a new lock nut when assembling.

Installing

1. Position the end cap on the side rail. Align the hole in the end cap with the hole in the side rail. Secure with a cap screw and lock nut. Torque to 1.8 ft-lbs (2.5 Nm).

WEAR STRIP

Disassembling

1. Remove the machine screws and lock nut securing the wear strip to the front of the side rail.

Fig. 17



2. Starting from either end, use a pipe wrench to hook the edge of the wear strip with the pipe wrench jaw and twist the wear strip off the side rail. Move the pipe wrench 1.5 in (3.8 cm) and apply force the wear strip off the rail. Repeat the procedure until the wear strip is free of the rail.

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