#### Oil Screen

#### Oil Screen Removal

Remove:

Oil Pan (see Oil Pan Removal)

Oil Screen [A]



#### Oil Screen Installation

- Clean the oil screen [A] (see Oil Screen Cleaning).
- Replace the O-ring [B] with a new one, and install it.
- Apply grease to the O-ring.
- Install the oil screen so that its guide portion [C] fits the crankcase rib [D].
- Install:

Oil Pan (see Oil Pan Installation)

#### Oil Screen Cleaning

- Remove the oil screen (see Oil Screen Removal).
- Clean the oil screen with a high flash-point solvent and remove the particles stuck.
- Blow away the particles by applying compressed air [A] from the inside to the outside (from the clean side to the dirty side).

#### A WARNING

Gasoline and low flash-point solvents can be flammable and/or explosive and cause severe burns. Clean the screen in a well-ventilated area, and take care that there are no sparks or flame anywhere near the working area; this includes any appliance with a pilot light. Do not use gasoline or a low flash-point solvent to clean the screen.

#### NOTE

- OWhile cleaning the screen, check for any metal particles that might indicate internal engine damage.
- Check the screens carefully for any damage.
- ★ If the screen is damaged, replace the oil screen.





# **2015 Yamaha 650 Service Manual**

**Phil Mather** 

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