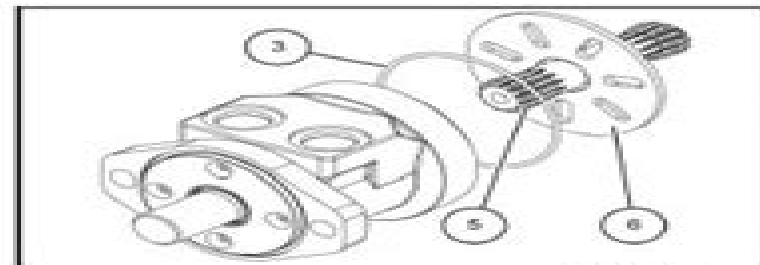
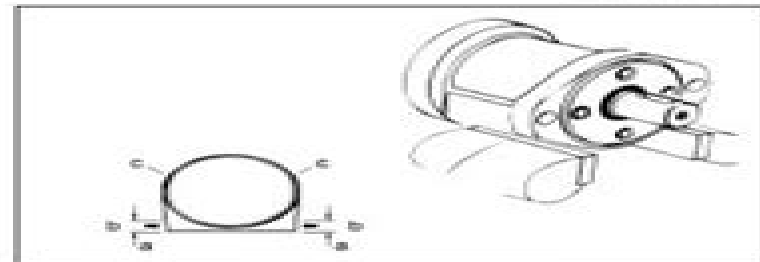


7. Remove spacer plate (6).
8. Remove drive (5), see Fig. 4.
9. Remove seal (3) from housing.



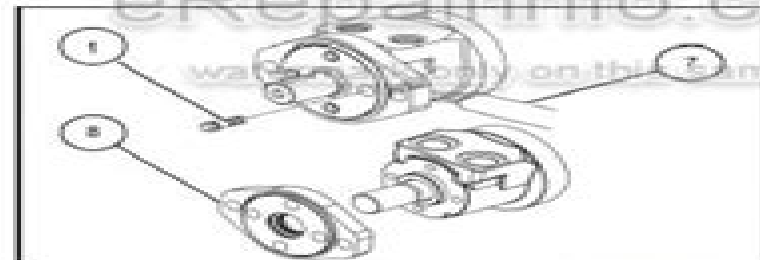
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10. Reposition motor in vise. Clamp across ports as shown in Fig. 5, not on side of housing. Do not over tighten jaws. Excessive clamping force may distort housing.



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11. Remove the 4 cap screws (1) from the mounting flange (8). These motors are assembled using Loctite® on the screws to hold them in place. The screws will require approximately 34 - 45 N·m (301 - 398 lb in) of torque to break loose and approximately 11 N·m (97 lb in) torque to remove after they are broken loose. Do not use an impact wrench on Loctite® screws, this may result in rounded heads or broken sockets.
12. Remove motor from vise. Place on clean flat surface. Carefully lift flange from housing with a twisting motion.



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NOTE: If higher torque than given above is required to break the screws loose, apply heat according to the following instructions. When heated the Loctite® partially melts and the torque required to remove the screw is greatly reduced. Follow the instructions carefully, and be careful not to overheat and cause damage to the motor. Use a small flame propane torch (7) to heat a small area of the housing, where the screw enters, see Fig. 6. Apply torque to the screw with a socket wrench gradually as heat is applied for 8 s to 10 s. As soon as the screw breaks loose, remove heat from the housing and continue turning the screw until it is completely removed.

20chevy Express Service Manual

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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Automotive Repair Industry United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1970 Investigates automobile repair business to determine if automobile manufacturers create anticompetitive environment causing the inordinately high cost increases for automobile parts and labor to effect repairs *Automotive Repair Industry: October 6, 8, 9, 14 and 16, 1969* United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969 **Chilton's Truck and Van Repair Manual 1982-88** Chilton Automotive Books, 1988-03 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office, 1975 **Monthly Catalogue, United States Public Documents**, 1985 **Popular Mechanics**, 1977-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science**, 1978-02 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Popular Mechanics**, 1981-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Popular Science*, 1977-01 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

Monthly Catalog of United States Government Publications United States. Superintendent of Documents, 1985 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index

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