

Chrysler Concorde 1998-2004 Workshop Manual

9 - 126 2.03 L6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (d) Disconnect transmission oil cooler line clips.
- (e) Remove oil pan (Fig. 99).
- (f) Remove oil pan gasket.
- (g) Clean oil pan and all gasket surfaces.

INSTALLATION

- (a) Apply a 1/8 inch bead of Mopar Engine RTV (229) to the parting line of the oil pump housing and the rear seal surface (Fig. 100).
- (b) Install oil pan gasket to the engine block.
- (c) Install pan and attaching fasteners (Fig. 99).
- (d) Install the structural collar (Fig. 98), using the below procedure:
 - (a) Install the vertical collar to oil pan bolts. Pre-torque bolts to 12 N·m (10 ft. lbs.).
 - (b) Install the horizontal collar to compression bolts and tighten to 10 N·m (8 ft. lbs.).
 - (c) Torquing with cross vertical bolts and working clockwise. Final torque all bolts to 12 N·m (10 ft. lbs.).

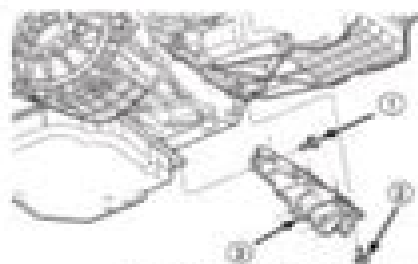


Fig. 98 Structural Collar

- 1 - BOLT-HORIZONTAL
- 2 - BOLT-VERTICAL
- 3 - STRUCTURAL COLLAR

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REMOVAL AND INSTALLATION (Continued)



Fig. 97 Crankshaft Sprocket Timing Marks

- 1 - LEFT CRANKSHAFT PULLEY MARK WITH BEHIND SPARK (IN REAR TRANS BELT COVER)
- 2 - CRANKSHAFT AT TDC

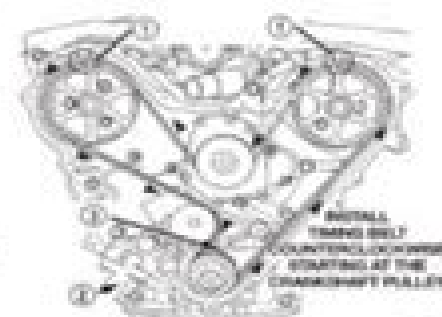
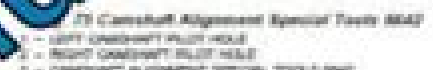


Fig. 98 Timing Belt-Installation

- 1 - BELT CRANKSHAFT AFTER TRANS MARKS
- 2 - INITIAL TIMING BELT LOCK
- 3 - CRANKSHAFT AT TDC

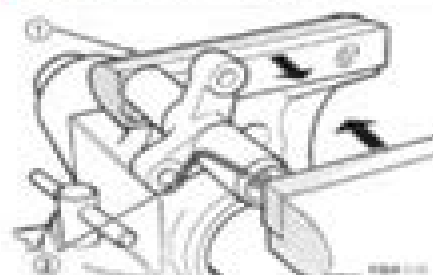


Fig. 99 Compressor Timing Belt Tensioner

- 1 - TENSIONER
- 2 - BELT

Insert between the marks on the cover (Fig. 95) at both sprockets.

(b) Install the timing belt starting at the crankshaft sprocket going in a counterclockwise direction (Fig. 95). Install the belt around the last sprocket. Maintain tension on the belt as it is positioned around the tensioner pulley. Each crankshaft sprocket mark should end up between the outer marks.

(f) Holding the tensioner pulley against the belt, insert the tensioner into the housing and tighten to 28 N·m (20 ft. lbs.).

(g) When tensioner is in place pull retaining pin to allow the tensioner to return to the idler bracket.

(h) With number 1 piston at TDC (Fig. 95), hold the crankshaft sprocket face with a 50 mm (2 inch) wrench and tighten the crankshaft bolts to 110 N·m (75 ft. lbs.) plus a 90 degree turn for the right side and 124 N·m (90 ft. lbs.) plus a 90 degree turn for the Left side.



Fig. 99 Oil Pan

- 1 - OIL PAN
- 2 - OIL PAN GASKET
- 3 - BOLT
- 4 - NUT
- 5 - BOLT
- 6 - BOLT
- 7 - BOLT

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Table of Contents 20chrysler Concorde Manual

1. Understanding the eBook 20chrysler Concorde Manual
 - The Rise of Digital Reading 20chrysler Concorde Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 20chrysler Concorde Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 20chrysler Concorde Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 20chrysler Concorde Manual
 - Personalized Recommendations
 - 20chrysler Concorde Manual User Reviews and Ratings
 - 20chrysler Concorde Manual and Bestseller Lists

5. Accessing 20chrysler Concorde Manual Free and Paid eBooks
 - 20chrysler Concorde Manual Public Domain eBooks
 - 20chrysler Concorde Manual eBook Subscription Services
 - 20chrysler Concorde Manual Budget-Friendly Options
6. Navigating 20chrysler Concorde Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 20chrysler Concorde Manual Compatibility with Devices
 - 20chrysler Concorde Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 20chrysler Concorde Manual
 - Highlighting and Note-Taking 20chrysler Concorde Manual
 - Interactive Elements 20chrysler Concorde Manual
8. Staying Engaged with 20chrysler Concorde Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 20chrysler Concorde Manual
9. Balancing eBooks and Physical Books 20chrysler Concorde Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 20chrysler Concorde Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 20chrysler Concorde Manual
 - Setting Reading Goals 20chrysler Concorde Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 20chrysler Concorde Manual
 - Fact-Checking eBook Content of 20chrysler Concorde Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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