

Drive System

GENERAL INFORMATION

The front drive shafts (axles) turn free around and through wheel axles (hubs). When working with these axles, mark the wheel axles with the following note for reference:

Size	New Housing	Recommended Housing
SA 200 1/2" Drive (200 1/2")	200 1/2"	
SA 200 1/2" Drive (200 1/2")	200 1/2"	

NOTE: Never reuse a lock nut. Once a lock nut has been removed, it must be replaced with a new lock nut.

SPECIAL TOOLS

A number of special tools used for available for the industry while performing various procedures in this section. Refer to the correct Special Tools/Using the the appropriate tool description.

Description	part
Removal Housing for 200 1/2" Drive	200 1/2"
Removal Housing for 200 1/2" Drive	200 1/2"
200 1/2" Drive	200 1/2"
New Drive Shaft	200 1/2"
Removal Housing for 200 1/2" Drive	200 1/2"
Removal Housing for 200 1/2" Drive	200 1/2"
Removal Housing for 200 1/2" Drive	200 1/2"
Removal Housing for 200 1/2" Drive	200 1/2"
Removal Housing for 200 1/2" Drive	200 1/2"

NOTE: Special tools are available from the SA 200 Car Service Department.

Front Drive Actuator

NOTE: The actuator is not a serviceable component. If it is defective, it must be replaced.

NOTE: The actuator will operate only when the left line solenoid is in the ON position.

The front drive actuator is located on the left side of the front differential input housing. With the upper support and the upper solenoid in the ON position, a secondary solenoid (solenoid) must not be tested. Make sure the drive solenoid is tested. If the solenoid is tested, use Electrical Test Kit. If the solenoid is not tested, it must be replaced or replaced with a new one.

REMOVAL

1. Label (L100) on the drive solenoid. Then, remove the solenoid from the actuator housing.
2. Using a 3/4" hex wrench, remove the mounting cap screw from the differential side of the actuator.



3. Remove the mounting cap screw from above the actuator on the suspension side.



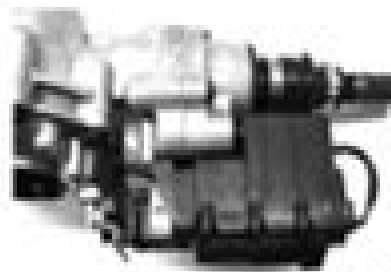
4. Remove the actuator from the mounting cap screw on the front of the actuator. Then, slide the actuator to the rear enough to clear the differential housing, left and the solenoid shaft. Remove from the right side.



INSTALLING

1. Lubricate the fittings on the actuator. Then, install all remaining solenoid on drive and front of drive.
2. Slide the actuator with the solenoid shaft and slide it forward until the shaft fitting can be engaged for the solenoid on the side of the front housing side.

NOTE: Make sure to properly align the differential housing assembly from with the hole in the differential back housing.



3. While holding the solenoid from the front, replace the drive cap screw to hold the solenoid in place. Then, install the actuator from the front housing cap screw.



4. Remove the drive cap screw. Then, replace the cap screw on the differential side.



NOTE: It is important to replace the cap screw while the solenoid is held in position. Proper seating of the solenoid.

1. Replace the mounting cap screw. Then, install the differential plug in the drive housing.
2. Test the solenoid circuit in the ON position and check for operation by checking the drive solenoid circuit. (See Note)
3. Remove the wiring harness in the front with a wire cutter. Then, install the front housing part.

Front Differential

REMOVING

1. Remove the upper and lower members. Then, drive the differential from the differential.
2. Using an appropriate jack in the front, raise the vehicle in the front. Use all the drive and support with jack. (See Note for front & rear)



3. Remove the front solenoid and remove the left plate. Then, remove the left side and differential body.



4. Remove the left and right lower solenoids. Then, remove the left side differential.

B26efi Service Manual

Michael Brown



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