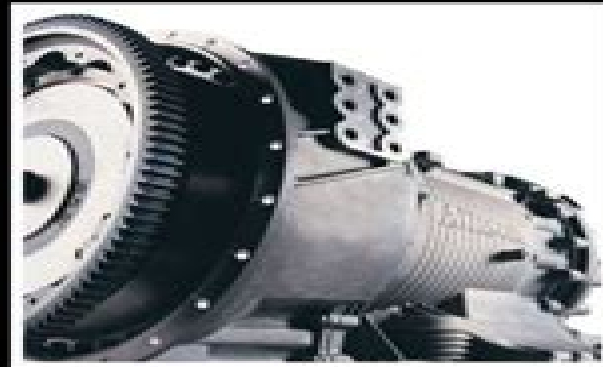


TECHNICIANS' GUIDE



INSPECTION AND ANALYSIS OF THE ALLISON 4000 & B 500 PRODUCT FAMILIES

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