

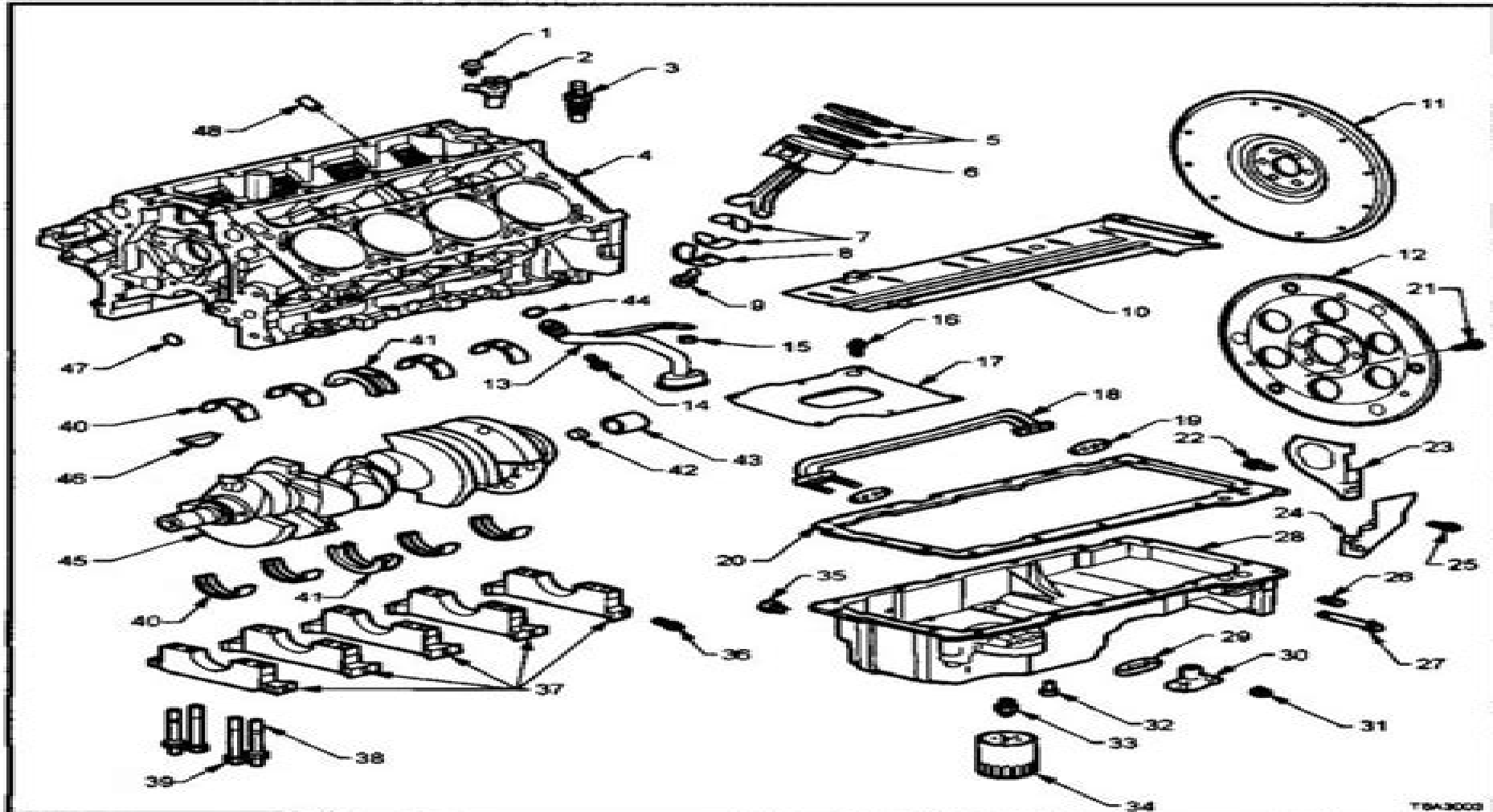


Figure 8A3-3 - Lower Engine Assembly

Legend

- | | | |
|--|---|---|
| 1. Bolt - Camshaft Position Sensor | 17. Baffle - Oil Pan | 33. Adaptor - Oil Filter |
| 2. Camshaft Position Sensor | 18. Tube - Oil Transfer | 34. Oil Filter |
| 3. Sensor - Oil Pressure | 19. Gasket - Oil Transfer Tube | 35. Plug - Drain |
| 4. Engine Block | 20. Gasket - Oil Pan | 36. Bolt - Crankshaft Bearing Cap Side |
| 5. Piston Rings | 21. Bolt - Engine Flywheel/Flexplate | 37. Caps - Crankshaft Main Bearing |
| 6. Piston and Connecting Rod Assy | 22. Bolt - Oil Pan Closeout Cover (RHS) | 38. Stud - Main Bearing Cap |
| 7. Connecting Rod Bearings | 23. Cover - Oil Pan Closeout (RHS) | 39. Bolt - Main Bearing Cap |
| 8. Connecting Rod Cap | 24. Cover - Oil Pan Closeout (LHS) | 40. Bearings - Crankshaft Main |
| 9. Bolt - Connecting Rod | 25. Bolt - Oil Pan Closeout Cover (LHS) | 41. Bearings - Crankshaft Main Thrust |
| 10. Crankshaft Oil Deflector | 26. Plug - Oil Pan Gallery | 42. Plug - Rear Crankshaft |
| 11. Engine Flywheel (Man. Trans.) | 27. Bolt - Oil Pan Transfer Tube | 43. Bush - Manual Transmission Spigot |
| 12. Engine Flexplate (Auto. Trans.) | 28. Oil Pan | 44. O-Ring Seal - Oil Pump Pick-up |
| 13. Screen and Pipe - Oil Pump Pick-up | 29. Gasket - Oil Transfer Cover | 45. Crankshaft |
| 14. Screw - Oil Pump Pick-up to Pump | 30. Cover - Oil Transfer | 46. Key - Crankshaft Sprocket |
| 15. Nut - Oil Deflector and Oil Pump Pick-up | 31. Nut - Oil Transfer Cover | 47. Plug - Engine Block Front Oil Gallery |
| 16. Bolt - Oil Pan Baffle | 32. Valve - Oil Bypass | 48. Plug - Cylinder Block in Unused Hole |

Alloytec 190 Engine Service Manual

David Kirk



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