

## Paragraphs 3A-4

**3A. Assemble retainer, oil seal, lower bearing, bevel pinion gear and vertical shaft as a unit and install in front support after installing steering arm shaft and segment gear. Vary the number of shims (9) between retainer and front support to provide .002 backlash between bevel pinion and bevel segment gears. Alternate shims with gaskets to prevent oil leaks. Pinion gear and top of vertical shaft are punch marked and should be assembled as in Fig. AC10. Pinion gear and segment gear should be meshed so that steering arm is in position shown in Fig. AC11 when front wheel is in straight-ahead, trailing (caster) position and main steering gear is in mid-position. Adjust vertical shaft bearings by adding or removing shims (4—Fig. AC1) between top of shaft and bearing cone retaining washer.**

**Fork Mounted Wheel.** To remove front wheel and horizontal spindle, remove cap screws and axle retainer. It will be noted that the cork seals are installed toward the outside, and the felt seal toward the inside.

**3B. C-CA ADJUSTABLE FRONT AXLE.** Except that vertical spindle in the front support terminates in a center steering arm instead of a wheel fork, the external parts are the same as on the single wheel models outlined in the preceding paragraph. Refer to Fig. AC3.

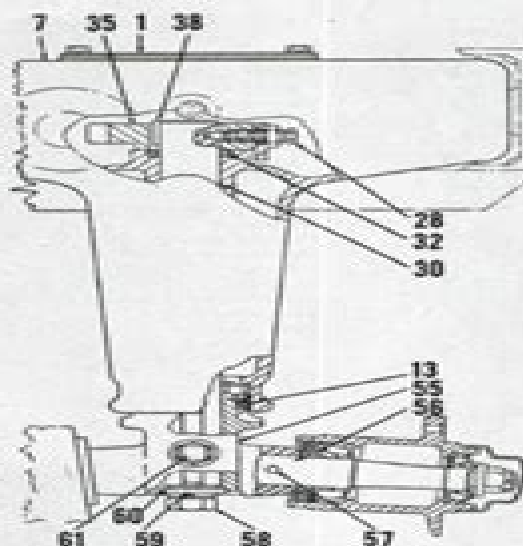


Fig. ACB—Models RC, WC, WD & WD-45 dual wheel tricycle version front support and main steering gear assembly.

- |                       |                        |
|-----------------------|------------------------|
| 1. Cover              | 52. Spindle block      |
| 2. Washer             | 53. Horizontal spindle |
| 3. Shims              | 54. Spindle pin        |
| 4. Bearing cone & cap | 55. Cap screw          |
| 5. Gasket             | 56. Washer             |
| 6. Bearing retainer   | 57. Shims              |
| 7. Front support      | 58. Set screw          |
| 18. Oil seal          |                        |
| 22. Vertical spindle  |                        |
| 23. Oil seal          |                        |
| 24. Sector            |                        |
| 25. Sector key        |                        |

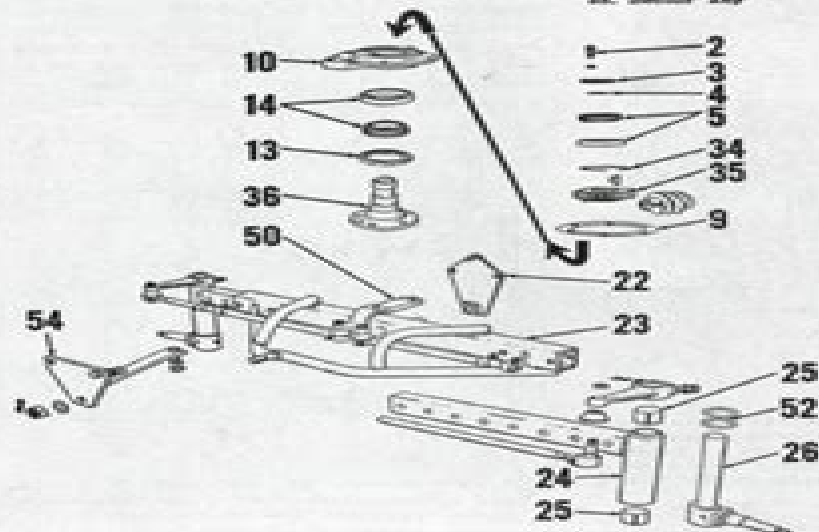


Fig. ACT—Models WD and WD-45 adjustable axle version main steering gear, and axle assembly.

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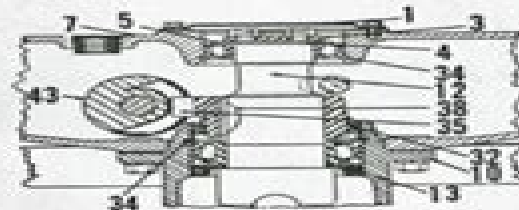


Fig. ACP—Models RC, and WC non-adjustable type axle version front support and main steering gear assembly.

- |                       |                    |
|-----------------------|--------------------|
| 1. Cover              | 12. Vertical shaft |
| 2. Washer             | 13. Oil seal       |
| 3. Shims              | 14. Oil seal       |
| 4. Bearing cone & cap | 15. Snap ring      |
| 5. Gasket             | 16. Sector         |
| 6. Front support      | 17. Sector key     |
| 18. Bearing retainer  | 18. Worm           |

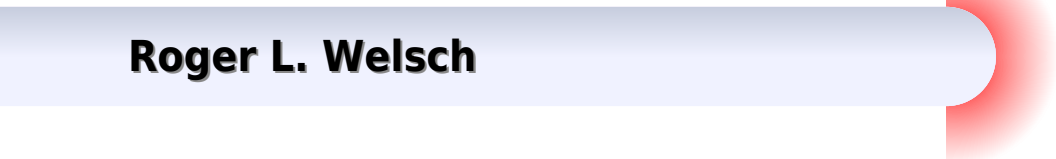
**3C. C-CA DUAL FRONT WHEELS.** To disassemble pedestal and front steering gear, support tractor under torque tube and remove front wheels. Remove cap screws retaining pedestal (29—Fig. AC3) to front support (7) and remove pedestal. Remove cap screw (2), washer (3) and shims from top of vertical spindle shaft (30) and pull pinion gear (8) off shaft. Withdraw shaft, bearing cone and oil seal (13) from bottom of housing. The need and the procedure for further disassembly will be determined by an inspection of the parts and by reference to Fig. AC3. Pressed bushings (17) are supplied for steering arm shaft, and if carefully installed require no shims after installation. Removal of front support from tractor requires removing radiator core and detaching support from engine.

**3D. Assemble steering arm shaft and segment gear before installing pedestal assembly.** Pinion gear and vertical spindle shaft are punch marked and should be assembled as in Fig. AC10. Vary number of shims (4—Fig. AC3) between top of shaft and pinion gear retaining washer to remove all bearing play but permitting shaft to turn without binding. Install pedestal unit in front support varying the number of shims (9) to provide .002 backlash between pinion and segment gear. Pinion gear and segment gear should be meshed so that steering arm is in position shown in Fig. AC11 when front wheels are in straight-ahead, trailing (caster) position and main steering gear is in mid-position.

**4. RC - WC - WD - WD-45 WORM-SHAFT.** To disassemble worm shaft, bump pin out of steering shaft universal joint and worm shaft and slide universal joint back. Remove steering shaft bearing bracket (47) and shims

# Allis Chalmers Wd Repair Manual

**Roger L. Welsch**



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