



1. Drive pulley assembly
2. Pull out of drive pulley

To remove belt no. 4, slip the belt over the top edge of sliding belt, as shown.



1. Drive pulley assembly
2. Pull out of drive pulley

Inspection

Inspect belt for cracks, fraying or abnormal wear.
Replace if necessary.

Check drive belt width at cord level. Replace if it is out of specification (see table below).

DRIVE BELT WIDTH	
SERVICE LIMIT	32.00 mm (1.26 in)



1. Drive pulley
2. Pull out

Installation

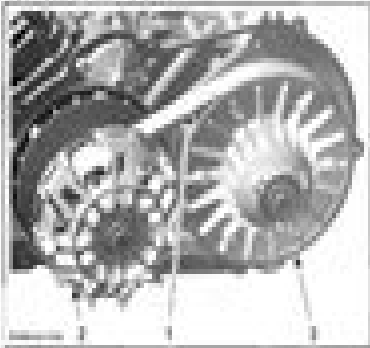
For installation, reverse the removal procedure.
Pay attention to following details.

The maximum drive belt life span is estimated when the drive belt has the proper rotation direction. Insure it so that the arrow printed on belt is pointing towards the back of the vehicle.

NOTE: Put a small amount of Loctite SP90 (PN 293-000-000) in the groove of CVT cover to ease installation of CVT cover with gasket no. 3.

Install the center top screws of cover in first, install the other screws then torque them in a clockwise sequence.

DRIVE PULLEY



1. Drive pulley
2. Pull out

Removal

Remove belt no. 4.

NOTE: To remove drive pulley, two procedures can be followed.

WARNING

Drive pulley screw has a left-hand thread.

First possible procedure

- Remove the splash plug.
- Put piston at TDC and lock crankshaft with the crankshaft locking bolt (PN 529-035-011).



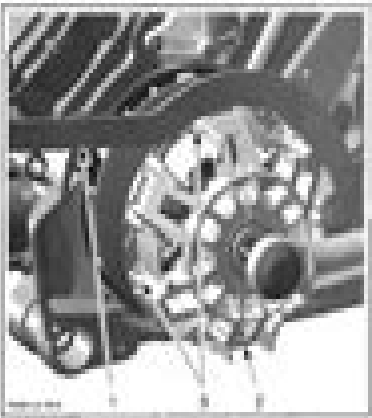
1. Splash plug
2. Lock crankshaft

Second possible procedure

- Block drive pulley with the clutch holding tool (PN 529-000-000).



1. Clutch holding tool
2. Lock crankshaft



1. Clutch holding tool
2. Lock crankshaft

CAUTION: Prior to removing the drive pulley, mark sliding belt and governor cup together to ensure correct reinstallation. There are only 4 grooves mounted out of 8 possible positions.



1. Clutch holding tool
2. Lock crankshaft

Remove drive pulley screws, spring washer and thrust washer.

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