

Accessible Hardware Torque Values

The table below gives correct torque values for various bolts and cap screws. The table lists torques in the U.S. unit of measure (lb-ft), SI metric (Nm) and conventional metric (kg-m). Most hardware used is high-strength (note dashes on hex. heads).

The types of bolts and cap screws are identified by head markings as follows:

Plain Head: regular machine bolts and cap screws.

3-Dash Head: tempered steel high-strength bolts and cap screws.

6-Dash Head: tempered steel extra high-strength bolts and cap screws.

Machine bolts and cap screws 7/16-inch (22.2 mm) and larger are sometimes formed hot rather than cold, which accounts for the lower torque.

RECOMMENDED TORQUE - CONRAD AND FINEC THREADS									
BOLT CORRECTOR	PLAIN HEAD			THREE DASHES			SIX DASHES		
									
	LB-FT	Nm	kg-m	LB-FT	Nm	kg-m	LB-FT	Nm	kg-m
1/4"	40T 0500	40T 0500	40T 0500	15	14	1	14	14	1
5/16	40T 0500	40T 0500	40T 0500	20	27	3	30	41	4
3/8	40T 0500	40T 0500	40T 0500	30	47	6	50	68	7
7/16	55	67	7	55	76	10	80	108	11
1/2"	75	75	9	85	119	12	120	163	17
9/16	75	100	10	100	136	16	175	237	24
5/8	100	140	15	125	200	24	280	380	39
3/4"	100	205	20	150	407	42	425	578	59
7/8	100	217	22	445	603	62	680	924	95
1	200	268	28	670	908	93	1000	1360	142
1-1/8	200	407	42	910	1234	126	1480	2019	208
1-1/4	400	497	51	1200	1646	170	2080	2793	288

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