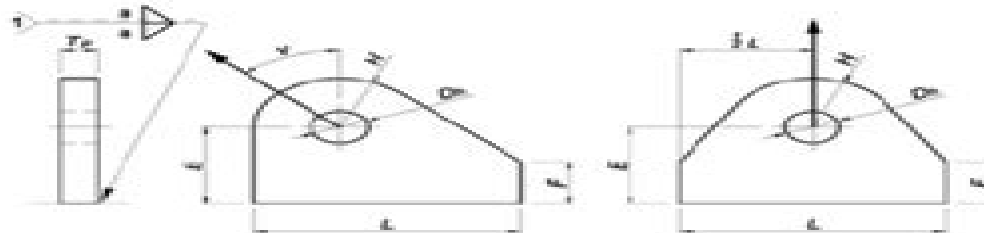


Standard Corus Pad Eyes

In this sheet standard pad eye dimensions have been given for shackles for mounting or hoisting in an industrial environment. The dimensions have been verified in accordance with Corus standard ATVH: 2007 (Rötscher).

General design data

Codes	ATVH 2007
Top angle slings	45° and 30°
Shackle type	Green-pin, polar
Material pad eyes	S355J2
Load contingency	+ 10%



Shackle and pad eye dimensions

Choose shackle size and applicable pad eye dimensions based on number of slings and Working Load Limit (WLL).

WLL [mtons]				Shackle	Dh	H	F	E	L	Tp	aweld
4-slings at 45°		2-slings at 45°									cat.1
from	to	from	to	[mtons]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
-	1.4	-	0.7	0,5	9	15	10	25	50	8	4
1.4	2.1	0.7	1.0	0,75	11	20	10	30	65	8	4
2.1	2.8	1.0	1.4	1	12	25	10	35	80	10	4
2.8	4.2	1.4	2.1	1,5	14	25	10	35	80	12	4
4.2	5.6	2.1	2.8	2	17	30	15	45	100	15	4
5.6	9.1	2.8	4.5	3,25	20	35	15	50	110	20	4
9.1	13.4	4.5	6.7	4,75	23	40	20	55	125	25	5
13.4	18.3	6.7	9.1	6,5	26	45	20	60	130	30	6
18.3	24.0	9.1	12.0	8,5	29	52	20	68	160	30	6
24.0	26.8	12.0	13.4	9,5	33	60	20	75	180	30	6
26.8	33.9	13.4	16.9	12	36	60	30	80	190	40	8
33.9	38.1	16.9	19.0	13,5	39	65	30	85	200	40	8
38.1	48.0	19.0	24.0	17	43	75	30	95	230	45	8

* Note: These pad eyes are generally too thin for the applicable shackles with regard to the filling grade, but this is considered to be acceptable for non-repetitive hoisting.

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Roger L. Brockenbrough



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