

10. With the assistance of a person, pull front body module forward.
11. Install front body module on a stable end/clean support.

Front Body Module Installation

The installation is the reverse of the removal procedure. However, pay attention to the following. Tighten front fender screws to specification.

TIGHTENING TORQUE	
Screws securing fender panels to front fenders	8.5 N·m x 3.5 N·m (62 lb·in x 4 lb·in)
Screws securing front fenders to frame	4.5 N·m x 5.5 N·m (32 lb·in x 40 lb·in)

REAR BODY MODULE

Rear Body Module Removal

1. Remove seat.
2. Remove the following panels, see procedure in this section:
 - **LOADSIT TRAY (MAXI MODEL)**
 - **SEAT PANEL**
3. On **Short Models**, remove rear top panel retaining screws.

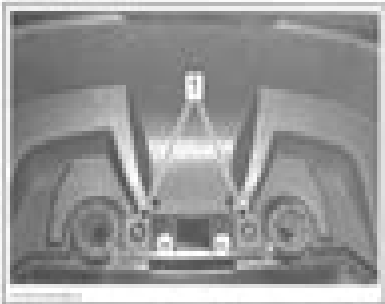


FIGURE 1
1. Rear top panel retaining screws

4. Remove both rivets located in the recessed rear previously removed retaining screws.
5. Disconnect taillights connectors.



FIGURE 1
1. Side taillight harness

6. Move side taillight harness from rear body module on both sides.

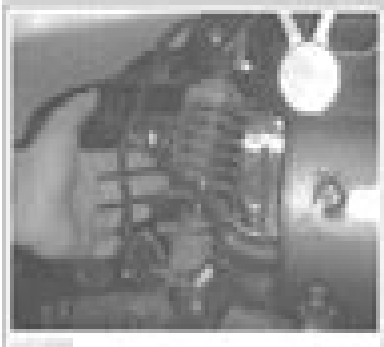


FIGURE 1
1. Voltage regulator

7. Disconnect connections from voltage regulator harness.

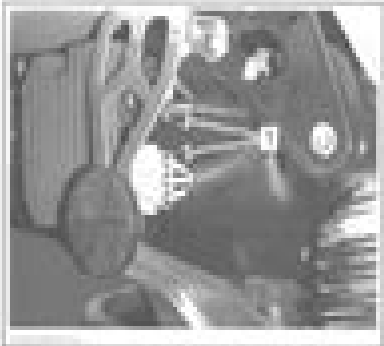


FIGURE 1
1. Rear body module lower retaining bolts

8. Remove muffler upper retaining bolt.



FIGURE 1
1. Muffler upper retaining bolt

9. Remove rear body module upper retaining bolts.



FIGURE 1
1. Rear body module upper retaining bolts

10. Remove rear body module lower retaining bolts.



FIGURE 1
1. Rear body module lower retaining bolt

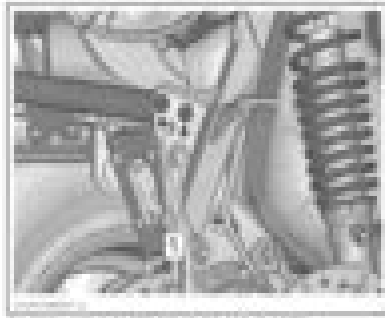


FIGURE 1
1. Rear body module lower retaining bolts

11. Remove screws securing rear fender to bottom panel on both sides.



FIGURE 1
1. Screws securing rear fender

Access 450 Service Manual

Roger L. Freeman



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