

TORQUE SPECIFICATIONS

DESCRIPTION	Nm	Ft. Lbs.	In. Lbs.	COMMENT
Bolt, Output Transfer Gear	264	195	—	
Screws, Low/reverse Piston Retainer-to-Case	5	—	44	
Bolts, Oil Pump-to-Case	30	22	—	
Bolts, Reaction Shaft-to-Pump Housing	27	20	—	
Bolts, Stirrup Strap	23	17	—	
Bolts, Differential Cover	61	45	—	
Bolts, Differential Output Bearing Cover	12	9	—	
Bolts, Remote Pinion Cover	16	12	—	
Bolts, Compounder Bearing Retainer	12	9	—	
Nut, Transfer Gear (underdrive compounder side)	271	200	—	
Bolts, Transfer Gear Cover-to-Case	12	9	—	
Pipe Plug, Park Pawl	27	20	—	
Set Screw, Park Pawl Shaft	1.6	—	14	
Set Screw, Manual Lever	1.6	—	14	
Bolts, Valve Body	—	6	53	
Bolt, Transfer Gear	—	4	67	

20chevy Impala Transmission Pan Bolt Torque Specs

Michal Rosen-Zvi

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Cars & Parts ,1989

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