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(1) Blade
(2) Spring Plate
(3) Blade Screw

(A) Loosen



B11857049

Blades

1. Turn over the mower.
2. Loosen the blade screws (3).
3. Remove the blade screws (3), spring plates (2) and blades (1).

NOTE

- To remove the blades securely, wedge a wooden block between one blade and the housing in such position that it will hold the blade safely while loosening or tightening the blade screws.
- If you proceed to remove the blade pulley, loosen the blade pulley mounting nut before loosening the blade screw, using same wooden block as this process.

(When reassembling)

- Install the spring plate (2) noting its direction.

Tightening torque	Blade screw	88.0 to 117.6 N·m 9.0 to 12.0 kgf·m 64.5 to 86.8 ft·lbs
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NOTE

- After reassembled the blade (1), check the blade slippage. If the blade slips below blade slippage torque (66.7 N·m, 6.8 kgf·m, 49.2 ft·lbs), check the blade tightening torque and spring plate.

Blade Pulley and Blade Shaft

1. Remove the blade pulley mounting nut (1), spring washer (2) and plain washer (3).
2. Remove the blade pulley (4).
3. Unscrew the pulley holder mounting bolt (12), and remove the pulley holder (5) from the mower deck.
4. Remove the blade pulley key (14) and bearing cover (6).
5. Tap out the blade shaft (12) from the pulley holder.
6. Remove the bearing cover (11), bearings (7), (10) and collar (8).

(When reassembling)

- Apply grease to inside of the pulley holder (5) and bearings (7), (10).
- Install the bearing covers (6) (11) noting their directions.

Tightening torque	Blade pulley mounting nut	88.0 to 117.6 N·m 9.0 to 12.0 kgf·m 64.5 to 86.8 ft·lbs
	Pulley holder mounting bolt	48.9 to 54.2 N·m 5.1 to 5.9 kgf·m 36.8 to 40.0 ft·lbs

(1) Blade Pulley Mounting Nut (8) Collar
(2) Spring Washer (9) Pulley holder
(3) Plain Washer (10) Bearing
(4) Blade Pulley (11) Bearing Cover
(5) Pulley Holder (12) Blade Shaft
(6) Bearing Cover (13) Pulley Holder Mounting Bolt
(7) Bearing (14) Blade Pulley Key

20flht Service Manual

Jicheng Xie



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