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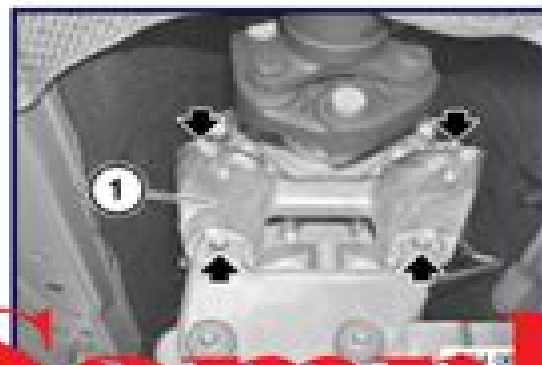
- Release centre mount.

- Tie propeller shaft to one side.

Tasks are described in Removing [propeller shaft](#).

Note:

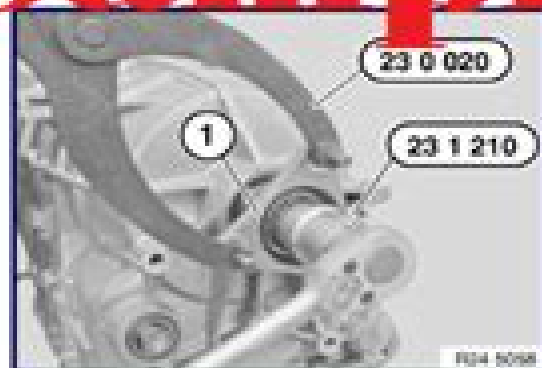
To rotate propeller shaft, unlock parking lock.



Release screws.

Remove transmission bearing block (1).

Tightening torque [24 71 6A2](#).



Grip output flange (1) with special tool [23 0 020](#).

Release nut with special tool [23 1 210](#).

Tightening torque: [24 13 3A2](#).

Installation note:

Clean the output shaft thread of the screw locking.

Replacing the nut is **absolutely necessary**.

From 01/11, the thread of the new nut is equipped with a screw locking.

Do not use nuts without screw locking.

Replace nut and secure with a mandrel (8 mm) by caulking.

Before starting up the vehicle, the screw locking must harden for 60 min.

20gmc 25diesel Repair Manual

**General Motors Corporation. GMC
Truck and Coach Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

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