

# Dodge Challenger 1970-1974 Workshop Manual



Fig. 4-Engine Mounts—340 Cubic Inch—Challenger

- (1) Install transmission jacks.
- (2) Remove rear engine crossmember from frame and remove rear mount.

## Installation

- (1) Install rear engine mount to crossmember and tighten nut to specified torque.
- (2) Install rear crossmember to frame and tighten bolts to specified torque.
- (3) Remove transmission jacks.
- (4) Install rear engine mount to transmission belt and tighten to specified torque.
- (5) Lower vehicle.

## ENGINE ASSEMBLY

### Removal

- (1) Remove nutties of hinge brackets on the head to assure proper adjustment when installing. Remove front.
- (2) Drain cooling system and remove battery.
- (3) Remove all hoses, fan shroud (if so equipped), oil cooler line and radiator.
- (4) Disconnect fuel lines, linkage and wires.



Fig. 4-Engine Rear Support—340

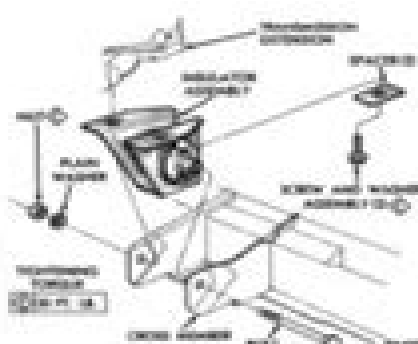


Fig. 4-Engine Rear Support—Challenger

- (5) Install engine lifting fixture to carbody and study on inside trackhead.
- (6) Raise vehicle on a hoist and install rear support bar (C-340A) on the chassis rear of engine.
- (7) Drain transmission.
- (8) Disconnect exhaust pipe from engine, pry off shaft, wires, linkage, and oil cooler line at transmission.
- (9) Remove engine from crossmember and remove transmission.
- (10) Lower vehicle on a crane or other suitable lifting tool.
- (11) Remove rear engine mounts. Raise engine with front engine mounts out of chassis.
- (12) Remove rear engine support bar (C-340A) and support bar (C-340B) using transmission through chassis.

- (13) After engine lifting fixture to carbody and study on inside trackhead.
- (14) Attach a crane or other suitable lifting tool to engine cylinder.
- (15) Remove engine from rear stand and lower engine carefully until engine is positioned in the chassis with front engine mounts in place.
- (16) Install engine support bar (C-340A) on chassis to support rear of engine. Remove the crane or lifting tool.
- (17) Raise vehicle on a hoist, install the transmission, engine rear support crossmember, tighten front engine mounts, remove the engine support bars, bar (C-340A).



Fig. 12-Inspecting Valve Guide Wear

Indicator tip to the guide or if there are scuffs or scores.

- (2) If the valve guide wear is excessive, the valve guide wear limits are as follows:

| Valve Number | Intake    | Exhaust   |
|--------------|-----------|-----------|
| 1-4          | 0.005 in. | 0.005 in. |
| 5-8          | 0.005 in. | 0.005 in. |
| 9-12         | 0.005 in. | 0.005 in. |

- (3) Slowly turn engine by hand and check guide thoroughly before installing a new valve. Do not attempt to run valve guides from standard directly to 0.005 inch. Use step procedure of 0.005, 0.010 and 0.020 inch as valve guides may be raised true in relation to the valve seat.

### Refacing Valves and Valve Seats

- (1) The intake and exhaust valve seats and the intake valve face have a 45 degree angle. The exhaust valve face has a 45 degree angle. The valve face and



Fig. 12-Measuring Valve Guide Wear



valve seat angles are shown in Figure 13.

- (2) Inspect the remaining rings after the valves are refaced (Fig. 13). Valves with less than 0.004 inch margin should be replaced.

- (3) When refacing valve seats, it is important that the correct size valve guide pilot be used for refacing seats. A true and complete surface must be obtained.

- (4) Measure the concentricity of the valve seat using dial indicator No. 12725. Total runout should not exceed 0.002 inch (total indicator reading).

- (5) Inspect valve seat with Pronex Blue film to determine where valve contacts the seat. To do this, coat valve seat lightly with Pronex Blue film and the valve in place. Rotate the valve with light pressure. If the film is transferred to the center of the valve face, contact is satisfactory. If the film is transferred to the top edge of valve face, lower the valve seat with a 30° stone. If the film is transferred to the bottom edge of valve face raise the valve seat with a 30° stone.

- (6) When the seat is properly positioned the width of intake seats should be 1/16 to 3/32 inch. The width of exhaust seats should be 3/16 to 1/8 inch.

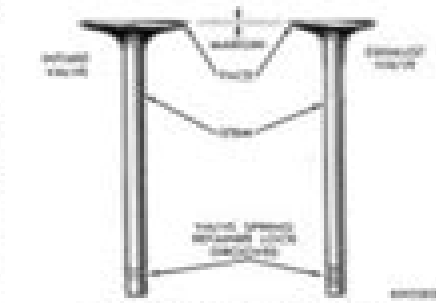


Fig. 13-Intake and Exhaust Valves

# 11 Challenger Workshop Manual

**Motor (New York, N.Y.)**



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