

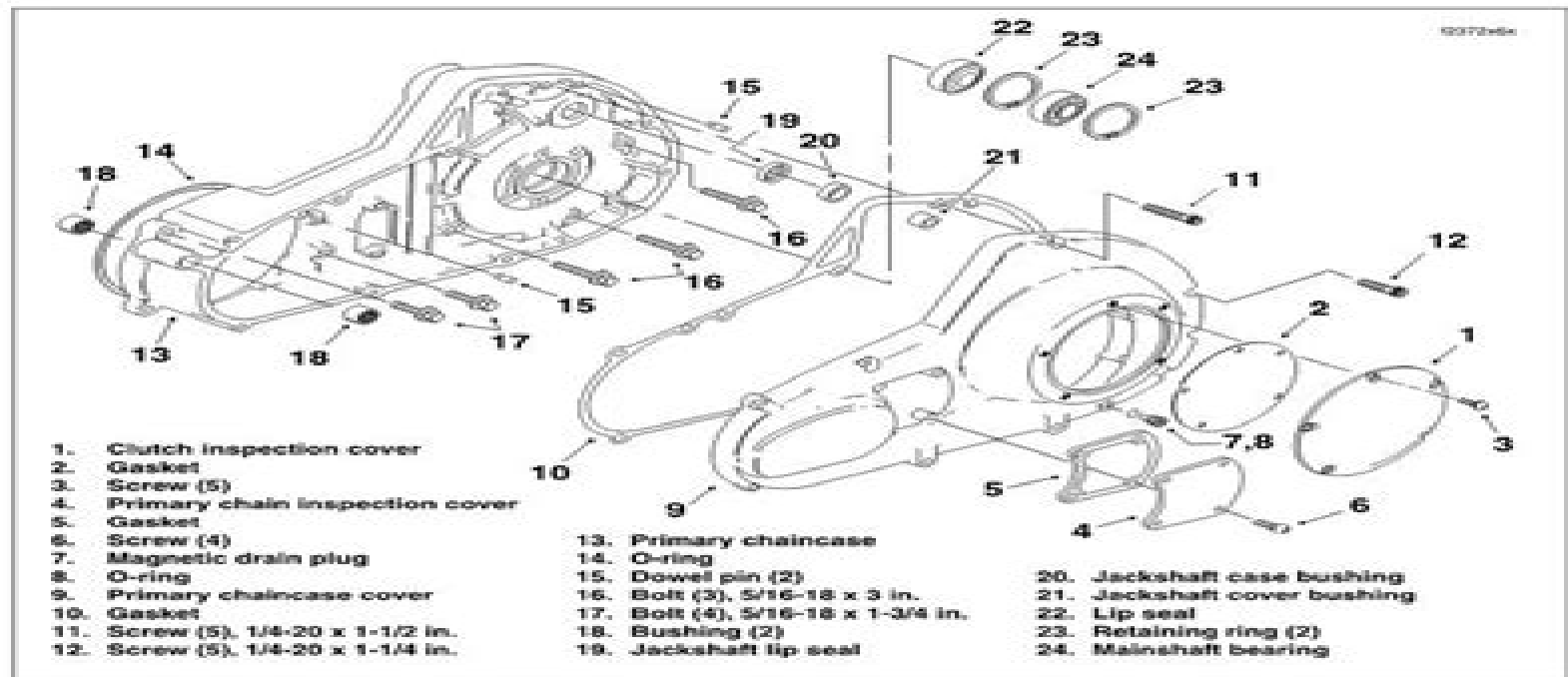


Figure 6-27. Primary Chaincase Assembly

INSTALLATION

1. Install new O-ring on lip of crankcase.

CAUTION

Avoid the use of sealant where the primary chaincase mates with the crankcase/transmission interface. Use of sealant can interfere with the mating of these parts.

NOTE

If the use of sealant is absolutely necessary to eliminate oil wicking past the primary chaincase bolts, use only a light film around the bolt holes on the mating surfaces. With one exception, remember that all bolts go into blind holes. The only open hole is located at the bottom of the transmission case. See right frame of Figure 6-28.

2. Verify that the mating surfaces of the primary chaincase and crankcase/transmission interface are clean.

CAUTION

The presence of sealant, residual loctite, dirt, water or oil in the blind holes of the crankcase or transmission can cause the castings to crack or break.

3. Verify cleanliness of all blind holes in both the crankcase and transmission.

CAUTION

The mainshaft splines may damage the seating surface of the lip seal if the protector sleeve is not used.

4. Place the seal protector sleeve (from the MAIN DRIVE GEAR SEAL INSTALLER, HD-41405) over the mainshaft splines. Lightly lubricate the sleeve with clean engine oil.

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