

NOTE: If necessary use a strap wrench (Figure 120) to keep the rotor from turning while removing the bolt.

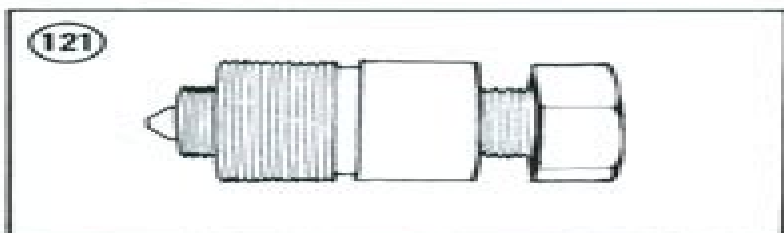
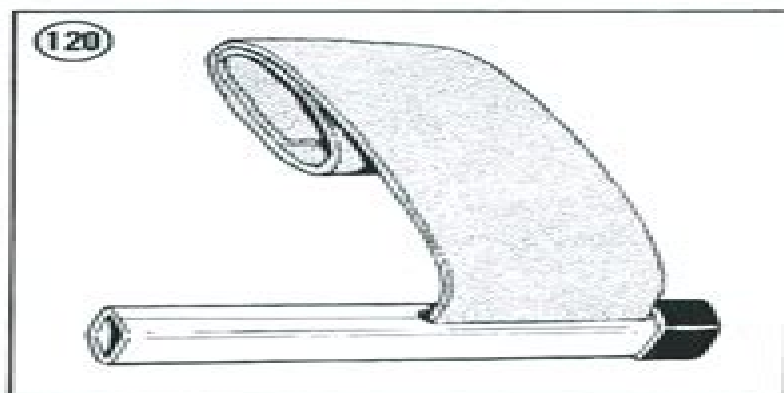
8. Screw in a flywheel puller (Figure 121) until it stops. Use a wrench on the puller and tap on the end of it with your hand or a plastic mallet until the rotor disengages. Remove the puller and rotor.

9. Install by reversing these removal steps. Secure the rotor bolt to 47 ft.-lb. (65 N•m).

NOTE: Be sure to install a new gasket (A, Figure 122) and install the 2 locating dowels (B, Figure 122). Install the cable in the wire clamps (Figure 117).

OIL PUMP

Figure 123 illustrates the oil flow through the entire engine. Oil pressure is supplied by the oil pump, which is driven by the gear on the backside of the clutch assembly.



Removal/Installation

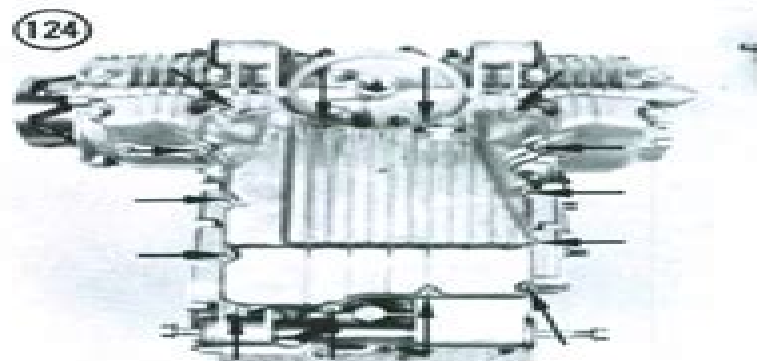
1. Remove the engine from the frame as described under *Engine Removal/Installation* in this chapter.

2. Turn the engine upside down on the workbench.

CAUTION

If the cylinder and head have been removed, place the engine on blocks of wood to protect the cylinder studs.

3. Remove the 14 Allen bolts (Figure 124) securing the pan and remove it. Be sure to in-



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