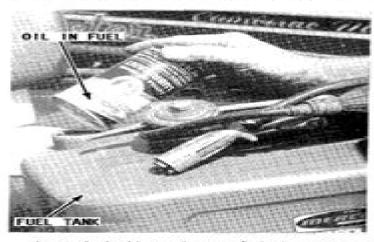
fuel in the tank over an extended period, say for six months. Today, fuels contain ingredients that change into gums when stored for any length of time. These gums and varnish products will cause carburetor problems and poor spark plug performance. An additive (Sta-Bil) is available and can be used to prevent gums and varnish from forming.

#### Static Electricity

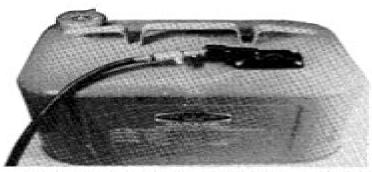
In very simple terms, static electricity is called frictional electricity. It is generated by two dissimilar materials moving over each other. One form is gasoline flowing through a pipe or into the air. Another form is when you brush your hair or walk across a synthetic carpet and then touch a metal object. All of these actions cause an electrical charge. In most cases, static electricity is generated during very dry weather conditions, but when you are filling the fuel tank on a boat it can happen at any time.

#### Fuel Tank Grounding

One area of protection against the buildup of static electricity is to have the fuel tank properly grounded (also known as bonding). A direct metal-to-metal contact from the fuel hose nozzle to the water in which



Any tank should contain some fuel when taking an fuel before oil is added. Just a little fuel will prevent the oil from accumulating on the bottom surface of the tank.



An approved fuel bank equipped with a quick-disconnect fitting. This type arrangement is heady when the tank must be removed from the boat to obtain fuel.

the boat is floating. If the fill pipe is made of metal, and the fuel nozzle makes a good contact with the deck plate, then a good ground is made.

As an economy measure, some boats use rubber or plastic filler pipes because of compound bends in the pipe. Such a fill line does not give any kind of ground and if your boat has this type of installation and you do not want to replace the filler pipe with a metal one, then it is possible to connect the deck fitting to the tank with a copper wire. The wire should be 8 gauge or larger.

The fuel line from the tank to the engine should provide a continuous metal-to-metal contact for proper grounding. If any part of this line is plastic or other non-metallic material, then a copper wire must be connected to bridge the non-metal material. The power train provides a ground through the engine and drive shaft, to the propeller in the water.

Fiberglass fuel tanks pose problems of their own. Fortunately, this material has almost totally disappeared as a suitable substance for fuel tanks. If, however, the boat you are servicing, does have a fiberglass tank, or one is being installed, or repaired, it is almost mandatory that you check with the Coast Guard Recreational Boating Standards Office in your district before proceeding with any work. The new standards are very specific and the Coast Guard is extremely rigid about enforcing the regulations.

Anything you can feel as a "shock" is enough to set off an explosion. Did you know that under certain atmospheric con-

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