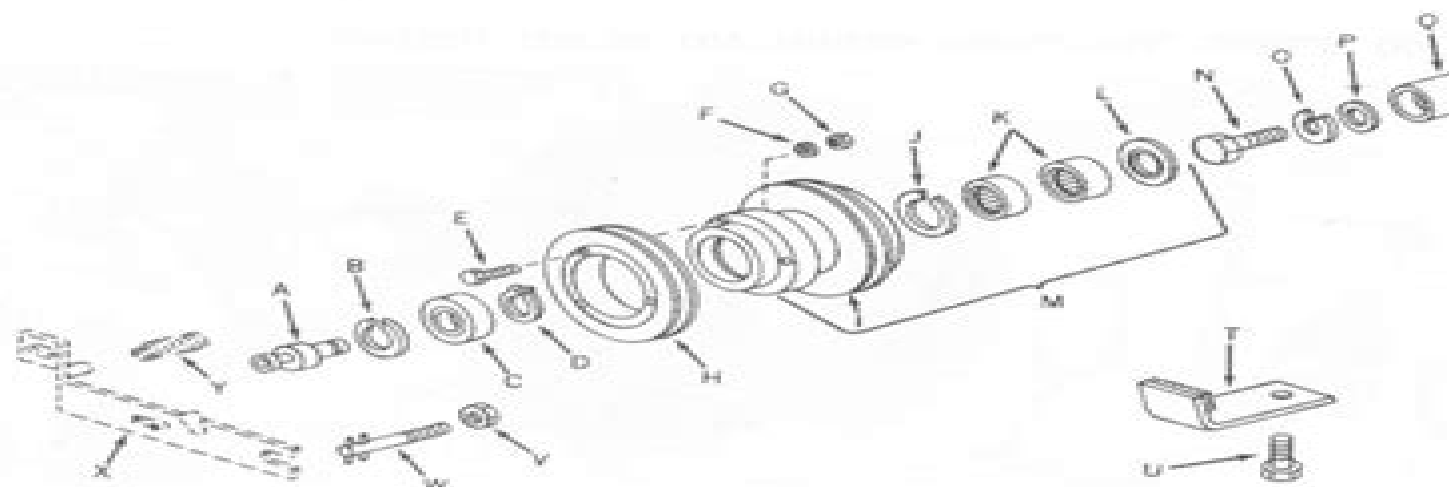




REPAIR



A—PTO Clutch Pivot
B—Outer Snap Ring
C—Ball Bearing
D—Small Snap Ring
E—Sheave Bolt
F—Lock Washer
G—Nut
H—Sheave
I—PTO Clutch Cup

J—Inner Snap Ring
K—Needle Bearing (2 used)
L—Oil Seal
M—PTO Clutch Cup With Bearings
N—7/16"x1-1/4" UNF
Cap Screw
O—Lock Washer
P—Retaining Washer
Q—Bearing Inner Race

R—Clutch Cone
S—Key
T—Clutch Brake
U—5/16"x1-1/4"
Lock Washer
V—Lock Nut
W—Fulcrum Bolt
X—Clutch Arm
Y—Return Spring

Fig. 2-Exploded View of PTO Clutch Assembly

Disassembly

Remove clutch arm (X) from PTO clutch pivot (A)

Inspection

Inspect clutch linings and mat

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