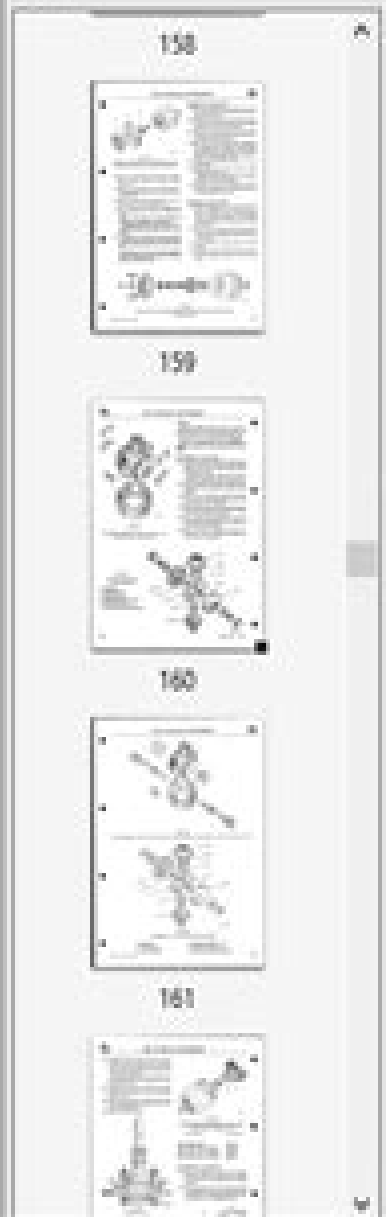




Fa

THE AUTOMATIC TRANSMISSION



Fig. Fa-41

Removing the forward and reverse output gears, and the planetary gear set from the carrier

Inspection

Check and measure all parts for wear. Fit a new to-
sional washer to the forward output gear if required and
reuse if necessary the Torrington needle-roller washers.
Fit new roller washers and replace the locking plates.

NOTE:—Use petroleum jelly when reassembling, to
ensure the rollers (ball washers and needle thrust washers) in
position.

Reassembling gear train (bush-type)

(20) Assemble the forward output gear with its bi-metal
washer and the 1004 in. (+0.0 mm.) shim (if fitted)
between the bi-metal washer and the carrier (see Fig. Fa-40).

Assemble the reverse output gear with its
Torrington needle-roller bearing and steel washer.

(21) Insert the bush (160-180) A through the forward
output gear and the assembly to ensure correct
alignment.

(22) Check and reset the timing of the gear train (see
Fig. Fa-41) by rotating the planetary gear until
the timing marks are in alignment.

(23) Rotate the fixed portion of the gear train and shift
to the carrier ensuring that both timing marks align
with the fixed surface of the carrier.

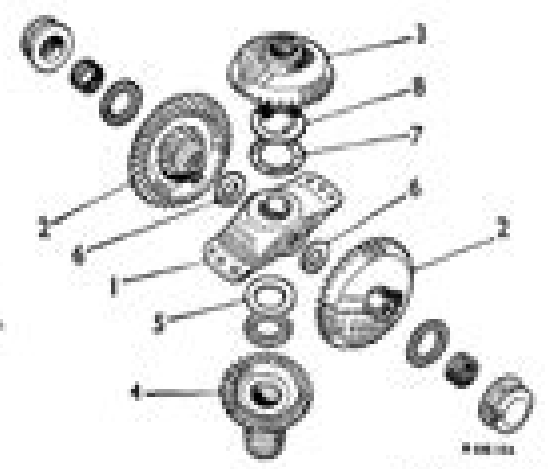
(24) Refit the planetary gear needle-roller bearings and
up to the spider (push the hole in the centre of the
spider facing downwards).

(25) Insert a ball into each spider and secure in the
locking screws. Refit the locking screw washers, and
screws, and the cover-clip.

Fig. Fa-42

The over-ride gear train
completely dismantled

1. Cover screws.
2. Planetary gear.
3. Forward output gear.
4. Reverse output gear.
5. Steel washer (reverse output gear).
6. Planetary gear washers.
7. Steel plate (forward output gear).
8. Bi-metal washer (forward output gear).



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1980, Series 2, 12000

1980 Mini Clubman Engine Repair Manual

Daniela Niemeyer



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