

31. Apply Loctite® 648 evenly to bushing bore in cover.
32. Working from inside of cover, insert new bushing and bushing installation tool into center of clutch cover.
33. With main adapter on puller, insert cover onto puller rod, placing outside of cover toward vise.
34. Install nut on rod and hand tighten. Turn puller barrel to apply more tension if needed.
35. Turn clutch cover counterclockwise on puller rod until bushing is seated.
36. Remove nut from puller rod. Take installation tool and clutch cover off rod.

Clutch Assembly

NOTE: The Teflon bushings are self-lubricating.

CAUTION

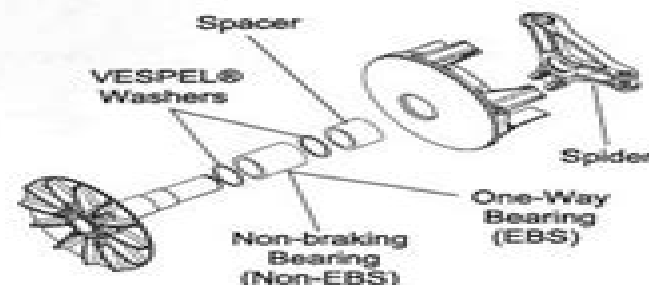
Do not apply oil or grease to the bushings.

Reassemble the drive clutch in the following sequence. Be sure the "X", or the marks that were made earlier are aligned during each phase of assembly.



1. Install the VESPEL® washers and non braking bearing over the clutch shaft. There should be one fiber washer on each side of the bearing.

2. Install the moveable sheave and spacer onto the clutch shaft.

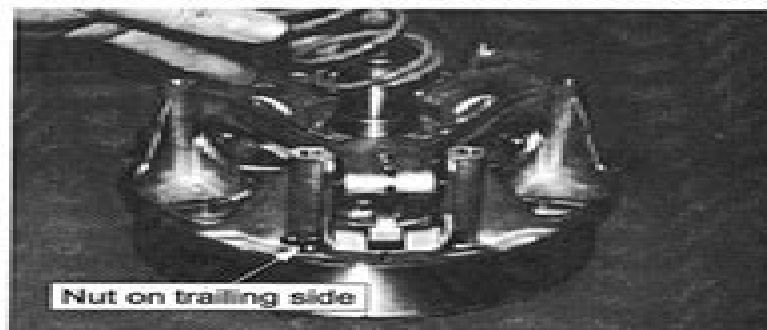


3. Compress spider buttons for each tower and install spider, making sure that "X", or the marks that were made earlier, on spider aligns with "X", or the marks that were made earlier, in moveable sheave.
4. Torque spider to specification using the holding fixture and spider tool. Torque with smooth motion to avoid damage to the stationary sheave.

$$C = T$$

Spider:
210 ft-lbs (284 Nm)

5. Install shift weights using new lock nuts on the bolts.



6. Reinstall clutch spring.
7. Reinstall cover, aligning "X" mark with other marks.

6

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Farmers and Consumers Market Bulletin ,2011 Suzuki 500 Twin Owners Workshop Manual D. J. Raabone,1974
Suzuki T350-II Owner's Manual Suzuki Motor Co,197? **Suzuki CS50 owner's manual** ,1981 *Suzuki Owner's Manual TS250* ,1978 Suzuki TS250 Owner's Manual ,1975 2010-2012 KYMCO MXU 500 Cyclepedia Printed ATV Service Manual Cyclepedia Press LLC,2025-02-05 The CYCLEPEDIA PRESS LLC 2010 2012 KYMCO MXU 500 4x4 and MXU 500i ATV service manual features detailed photographs and wiring diagrams complete specifications with step by step procedures performed and written by a veteran dealer trained ATV technician KYMCO MXU 500 ATVs covered by this online service manual 2010 KYMCO MXU 500 4x4 IRS 2011 KYMCO MXU 500 4x4 IRS 2012 KYMCO MXU 500 4x4 IRS 2010 KYMCO MXU 500 LE 4x4 IRS 2011 KYMCO MXU 500 LE 4x4 IRS 2012 KYMCO MXU 500i IRS LE 2012 KYMCO MXU 500i The KYMCO MXU 500 ATV online manual covers the following topics Note Printed manuals are in black and white General Information Serial Number Locations Specifications Service Precautions Torque Values Special Tools Lubrication Points Cable and Harness Routing Wiring Diagram Troubleshooting Frame Covers Exhaust Muffler Inspection Adjustment Lubrication System Fuel System Cooling System Engine Removal Cylinder Head Valves Cylinder Piston Drive And Driven Pulleys Final Reduction Left Crankcase Crankshaft Balance Shaft Brake System Suspension Steering System Drive Train Rear Wheel Axle Shock Absorber Swing Arm Battery Charging System AC Generator Ignition System Starting System Lights Switches KYMCO MXU 500 ATV Troubleshooting **Kawasaki 400, 500, and 550 Fours Owners' Workshop Manual, No. M910** John Haynes,1985-05-05 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index Kawasaki Motorcycle Owner's Manual & Service Manual, KDX450 ,1981
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