

ANSI Y14.1-1980 Standards

- Scope
 - Defines standard sheet sizes and formats for engineering drawings
- Definitions
 - Drawing refers to original sheet on which information is supplied
- Standard Drawing sheet sizes
 - Letter size designations are listed below.

- Fig 1 Flat size Formats A through F. Note: Roll sizes are not used at GM

- Only flat sizes
 - Mostly 8.5" x 11"

Size	Width	Length	Margin H	Margin V		
A (H)	8.5	11	0.38	0.25	GM Approved Sizes	
A (V)	11	8.5	0.25	0.38	GM Approved Sizes	
B	11	17	0.38	0.62	GM Approved Sizes	
C	17	22	0.75	0.5		
D	22	34	0.5	1		
E	34	44	1	0.5		
F	28	40	0.5	0.5		

- Basic Formats

- Basic Arrangement Fig 1
- Size of Blocks

- Title Block Fig 4 and Continuation sheet Fig 5

- Lettering- ANSI 14.2
- Lines

- Thick (0.030 in) for Borderline, outline, and main division of blocks.
- Thin (0.015 in) for division of parts list and revision blocks, minor subdivision of title blocks and zone markers.

Ansi Drafting Standards Manual

Frank B. Watts



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