

ANSI/ASME A13.1

Latest Revision ANSI / ASME A13.1

ANSI / ASME A13.1 is the most common pipe identification standard used in the United States. The standard specifies the primary and secondary means of identifying pipe content, as well as, the size, color and placement of the identification device.

1. Primary Identification

The legend (name of pipe content) and directional flow arrow remain the primary means of identifying pipe content. The size and placement of the marker and arrow has not changed. See ANSI / ASME size table and installation recommendations for details.

Legends should use arrows to indicate direction of flow. Where flow can be in both directions, arrows in both directions should be displayed. Contents should be identified by a legend with sufficient additional details such as temperature, pressure, as are necessary. Legends should be brief, informative, pointed, and simple for greatest effectiveness.



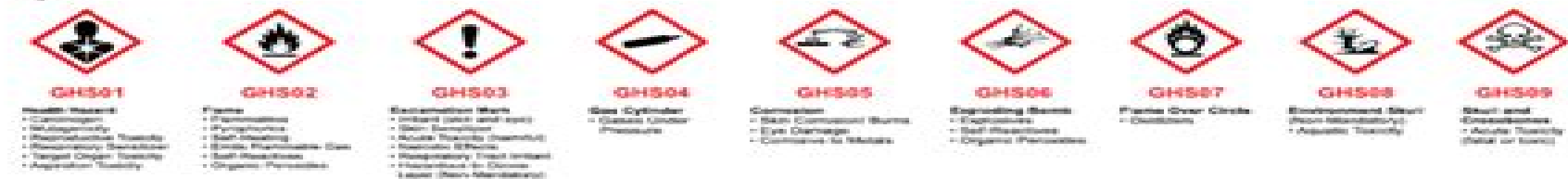
1.1 Additional Means of Identification ASME A13.1

ASME A13.1 incorporated the GHS pictograms into the 2015 revision and has recommended their use as part of the legend.

"The applicable GHS pictograms as illustrated in Fig. 1 may be included as part of the legend. Where piping is connected to containers that are labeled in accordance with GHS requirements, a corresponding label on the piping may be provided. The corresponding label should contain at least the product name or identifier, the pictogram, the signal word, and the physical, health and environmental hazard statements."



Fig. 1



2. Secondary Identification

ASME A13.1 4.2 Color: "Color should be used to identify the characteristic hazards of the contents. Color should be displayed on, or contiguous to, the piping by any physical means, but its use shall be in combination with a legend. Color may be used in continuous, total-length coverage or in intermittent displays. Colors preceded by the word "Safety" shall meet the requirements of ANSI/NEMA Z535.7"

Flammable Fluids: Used for fluids that, under ambient or expected operating conditions, are a vapor or produce vapors that can be ignited and continue to burn in air. The term thus may apply, depending on service conditions, to fluids defined for other purposes as flammable or combustible.

Oxidizing Fluids: Oxidizing fluid is any gas or liquid that may, generally by providing oxygen, cause or contribute to the combustion of other material more than air does.

Fire Quenching Fluids: This classification includes water, foam and CO2 used in sprinkler systems and fire fighting piping systems.

Toxic & Corrosive Fluids: This classification includes fluids that are corrosive or toxic, or will produce corrosive or toxic substances when released.

Combustible Fluids: This classification includes fluids that can burn, but are not flammable.

ANSI / ASME A13.1 Colors

Fluid Service	Colors
Flammable & Oxidizing Fluids	Yellow/Black
Potable, Cooling, Boiler Feed & Other Waters	Green / White
Compressed Air	Blue / White
Fire Quenching Fluids	Red / White
Toxic & Corrosive Fluids	Orange / Black
Combustible Fluids	Brown / White
Defined by User	Purple / White
Defined by User	White / Black
Defined by User	Gray /White
Defined by User	Black/White

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Office of The Federal Register, Enhanced by IntraWEB, LLC,2013-10 49 CFR Transportation *Code of Federal Regulations, Title 40, Protection of Environment, Pt. 60, Section 60.1 to End of Pt. 60, Revised as of July 1, 2009* ,2009-10-27

Title 40 Protection of Environment Part 63 (§§ 63.6580 to 63.8830) (Revised as of July 1, 2013) Office of The Federal Register, Enhanced by IntraWEB, LLC,2014-07-01 40 CFR Protection of Environment **Pipeline safety regulations** ,2005 Code of Federal Regulations, Title 40, Protection of Environment, PT. 60, Section 60.1 to End of PT. 60, Revised as of July 1, 2010 ,2010-09-28 *Federal Register* ,2013-08 **Code of Federal Regulations, Title 49, Transportation, Pt. 178-199, Revised as of October 1 2011** U S Office of the Federal Register,2012-02-22 *Code of Federal Regulations, Title 40, Protection of Environment, Pt. 63 (Sec. 63. 6580 to 63. 8830), Revised As of July 1 2016* Office of the Federal Register (U S),2016-11-04 CFR 40 Parts 63 Section 63 6580 to 63 8830 continues coverage on the United States Environmental Protection Agency In this volume you will find rules processes procedures and regulations relating to the national emission standards emissions limitations testing maintenance and compliance requirements for hazardous air pollutants for source categories such as combustion engines lime manufacturing plants miscellaneous coating manufacturing and more Audience Personnel managing manufacturing plants organic compound architectural coatings production home air radiation technicians engine cooling engineers research engineers quartermaster and chemical equipment repairers experienced service technicians including mechanics equipment managers compliance officers environmental inspectors and environmental scientists may be interested in this volume Related products Pollution resources collection is available here <https://bookstore.gpo.gov/catalog/environment/nature/pollution> Other products produced by the United States Environmental Protection Agency EPA can be found here <https://bookstore.gpo.gov/agency/544> **Construction Inspection Handbook** James J. O'Brien,2013-04-17 In addition to quality control QC this book introduces the concept of quality assurance QA Quality assurance has a number of definitions but in general is the combination of the quality assurance plan with procedures through which the quality control inspector can inspect in the field The book is arranged in categories so that it can be used in handbook fashion each section stands independent of the others The arrangement of the major portion of the book is organized in the same format as we usually find in building construction specification the Construction Specifications Institute CSI format

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Table of Contents **Ansi Asme A1**

1. Understanding the eBook **Ansi Asme A1**
 - The Rise of Digital Reading **Ansi Asme A1**
 - Advantages of eBooks Over Traditional Books
2. Identifying **Ansi Asme A1**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **Ansi Asme A1**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **Ansi Asme A1**
 - Personalized Recommendations
 - **Ansi Asme A1** User Reviews and Ratings
 - **Ansi Asme A1** and Bestseller Lists

5. Accessing Ansi Asme A1 Free and Paid eBooks
 - Ansi Asme A1 Public Domain eBooks
 - Ansi Asme A1 eBook Subscription Services
 - Ansi Asme A1 Budget-Friendly Options
6. Navigating Ansi Asme A1 eBook Formats
 - ePub, PDF, MOBI, and More
 - Ansi Asme A1 Compatibility with Devices
 - Ansi Asme A1 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ansi Asme A1
 - Highlighting and Note-Taking Ansi Asme A1
 - Interactive Elements Ansi Asme A1
8. Staying Engaged with Ansi Asme A1
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ansi Asme A1
9. Balancing eBooks and Physical Books Ansi Asme A1
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ansi Asme A1
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ansi Asme A1
 - Setting Reading Goals Ansi Asme A1
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ansi Asme A1
 - Fact-Checking eBook Content of Ansi Asme A1
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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