

A woman with long dark hair, wearing a leopard print bikini, is posing on a beach. She is standing under a large, dark rock overhang, with her arms raised. The background shows the ocean and a sandy beach.

BUSTIN' BABES

2025 CALENDAR



15 Beach Babes Exotic Models Wall Calendar

Michael Hoelscher



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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 4 8 bolt flange1 5 3 7 2 6 4 8 12 bolt flange1 7 4 10 2 8 5 11 3 9 6 12 16 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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