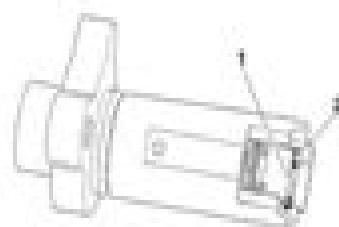


Fit snap ring into the groove. Slowly release the plunger to ensure that it is held in place.



10

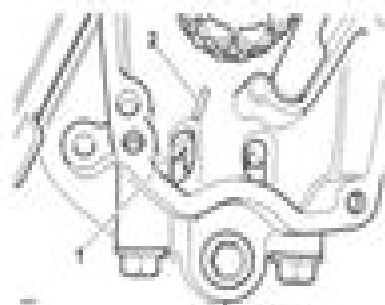
1. Remove the snap ring.
2. Snap ring.

- a) Fit a new O-ring and gasket to the hydraulic tensioner.
- b) Fit the tensioner to the cylinder head as noted for removal. Tighten the bolts to 8 Nm.
- c) Remove the wedge, taking care not to move or damage the tensioner blade.
- d) Remove the Camshaft Timing Pin T380000.
- e) To release the hydraulic tensioner, rotate the camshaft 180° in a turn anti-clockwise using the bolt fixed to the end of the camshaft. Then rotate the camshaft clockwise two revolutions until the dot mark on the primary gear aligns with the line on the crankcase.
- f) Check that there is tension in the camshaft drive chain and the timing marks at the camshaft sprockets are correctly aligned.

Note:

1. After fitting to the engine, the hydraulic tensioner will be empty of engine oil. After starting the engine, the camshaft drive chain and tensioner blade will be noisy until full pressure is felt at the tensioner plunger. This could take up to 5 seconds.
2. Check that the tensioner plunger is correctly located in the middle of the camshaft drive chain tensioner blade when viewed from above.

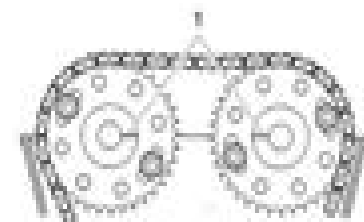
3. Rotate the engine through 4 full revolutions, and start number 1 cylinder to TDC. Ensure that the dot mark on the primary gear aligns with the line on the crankcase.



1. Dot mark.
2. Marker line.

Note:

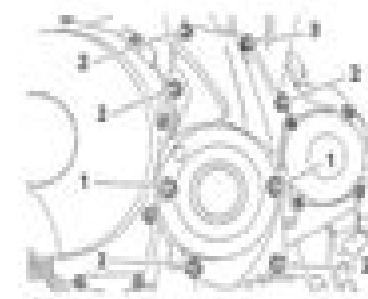
1. The alignment marks do not need to be perfectly in line to each other, they only need to be pointing to each other.
2. Check that the camshaft timing marks point at 12 o'clock before.



10

1. Camshaft alignment marks.
2. Recheck the tensioner plunger location against the camshaft drive chain tensioner blade.
3. Refit the camshaft cover (see page 3.7).
4. Fit a new gasket to the right-hand crankcase cover.
5. For **Daytona 675** and **Daytona 675 R**: fit the crankcase cover and tighten its bolts to 8 Nm.

12. For **Street Triple** and **Street Triple R**: fitting the position of the M6 x 25 mm bolts, the M6 x 20 mm bolts and the bolt fixed with a new copper washer, with the crankcase cover, tightening the bolts to 8 Nm.



1. M6 x 25 mm bolt.
2. M6 x 20 mm bolt.
3. M6 x 20 mm bolt with copper washer.

Camshaft Drive Chain Tensioner Blade

Disassembly

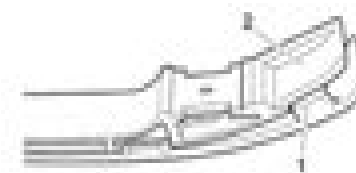
Note:

- 1. For the purpose of this instruction, the top of the tensioner blade is where the pad is located.
- 2. Release the clip and remove the pad.



10

1. Pad.
2. Clip (now only shown).
3. Connect the top hook from the tensioner blade.



10

1. Top hook.
2. Tensioner blade.

2015 Daytona 675 Manual

Mike Jess

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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