

- Remove the two coolant hose connections at the rear of the turbocharger (1 and 2).



- Remove the charged air hose (3).
- Using Side jaw splitter (slip pliers) (WT 10021) disconnect the engine breather (2).
- Using Standard socket (slip pliers) (WT 10000) disconnect the vacuum pipe from the hose, connected to the turbocharger dump valve (3).

Note

Leave the hose attached to the dump valve connection, and only remove it if damaged or complete vacuum the assembly is to be placed.

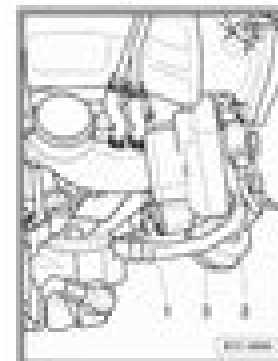
- Remove the vacuum hoses (4) from the turbocharger elbow.



Note

- On vehicles from Vehicle identification number 25625 (N.America Only) and Vehicle identification number 23774 (other than N.American assembly), the CV-Flapper valve is absent. A blanking cap and clip is fitted at position (4). (See Chapter) to seal the redundant vacuum connection. This part does not require removal.
- On vehicles from Vehicle identification number 31360 the opening cap, clip and associated hose stub have been deleted.
- Where fitted disconnect the electrical connector for the turbocharger.

- Remove the oil feed pipe at the connection (30 bar) (5) below the turbocharger.
- Remove the oil return pipe and flange (31 bar) (2). Recover and discard the gasket.
- Remove the small hose to the actuator (3).

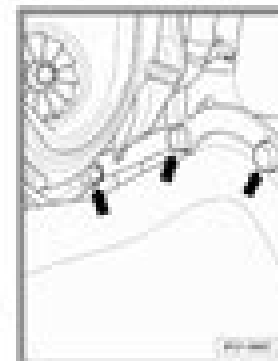


- Remove lower mount bracket bolting (arrows).
- Remove the turbocharger lower mount bracket.
- Remove the nut securing the turbocharger to the manifold (20 bar).
- As the turbocharger is trucked from the engine, detach the vacuum hose from the lower flange. Recover and discard the sealing ring.

Installation

Installation is the reverse of removal procedure, using the following:

- Refer to "Hose and hose clip alignment" in Power unit, Rep. Gr. 30.
- Position the turbocharger against the engine and reconnect vacuum hoses on lower flange.
- Install a new sealing ring, with the flat face towards the turbocharger.
- Apply adhesive compound to the turbocharger mounting studs.
- Locate turbocharger on manifold. Fit new securing nut. Tighten to specified torque and angle.
- Ensure cleanliness of all parts on assembly and that there are no oil leaks.
- Connect oil feed pipe. Tighten joint to specification.
- Refer to "Hose clips (Check)" - To remove and fit" in Power unit, Rep. Gr. 30.
- Refit oil return pipe with new gasket. Check wiring for damage, replace if necessary. Tighten fasteners to specification.
- Refer to "Hose clips (Check)" - To remove and fit" in Power unit, Rep. Gr. 30.



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