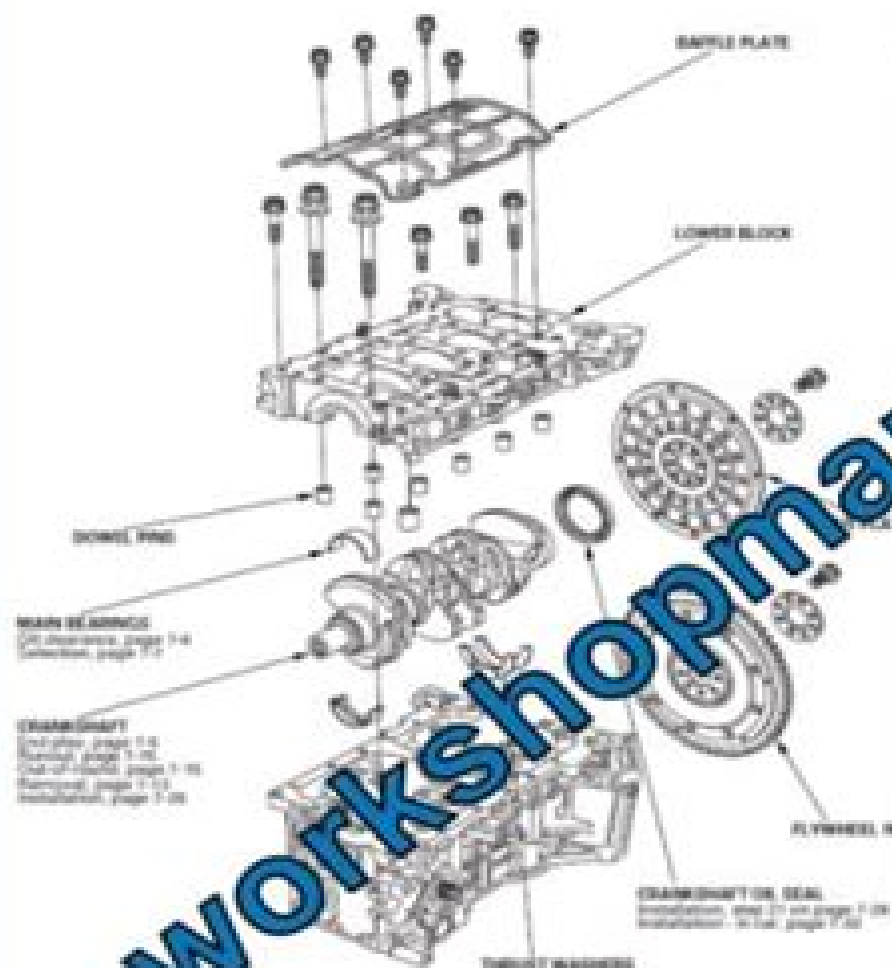


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Component Location Index



Cylinder Head Installation

Install the cylinder head in the reverse order of removal.

1. Clean the cylinder head and block surfaces.
2. Install the new cylinder head gasket (A) and dowel pins (B) on the engine block. Always use a new cylinder head gasket.



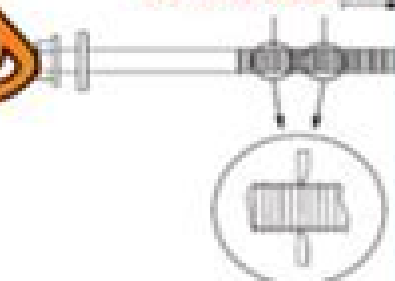
3. Refer to the crankshaft to top dead center (TDC). Align the TDC mark (A) on the crankshaft sprocket with the pointer (B) on the engine block.



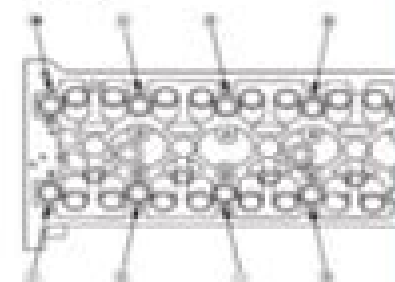
4. Install the cylinder head on the block.

5. Measure point A-B.

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6. If either diameter is less than 15.8 mm (0.625 in.), replace the cylinder head bolt.
7. Apply new engine oil to the bolt threads of all of the cylinder head bolts.
8. Tighten the cylinder head bolts in sequence (B) to 45 N·m (33 ft·lb), (C) to 55 N·m (40 ft·lb). Use a beam type torque wrench. When using a preset type wrench, be sure to tighten slowly and do not overtighten. If a bolt makes any noise while tightening it, loosen the bolt and retighten it in the next step.



1987 Honda Integra Workshop Manual

Richard Lindwall, John Harold Haynes



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New Serial Titles ,1993 A union list of serials commencing publication after Dec 31 1949 *Haynes GM N-Cars Owners Workshop Manual, No. 1420* Bob Henderson,J. H. Haynes,1992 *General Motors N-cars Automotive Repair Manual* Richard Lindwall,John Harold Haynes,1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill *Motor Imported Car Repair Manual* ,1987 **Autocar & Motor** ,1990 **American Book Publishing Record** R.R. Bowker Company,1978 *Cars & Parts* ,1993 The Autocar ,1988 **Subject Guide to Books in Print** ,2001 General Motors A-cars Automotive Repair Manual Larry Warren,Doug Dodge,John Harold Haynes,1992

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