



SUBJECT NO. 11330

SERVICE BULLETIN



Fig. 1

Before work there do not the pinion of the starter drive in Fig. 1. The two screws the nut. Be sure that the screws fastened properly. Put in time to turn easily on the shaft.

When assembling service starter drive Take-Up Ring 51-11371 must be installed. Make the middle of 51-11371 must be fitted in per Fig. 1 and pushed fully down into place.



8-1/2 IN. PUSH AND COMPRESSOR DOWN AND INTO RECESS. Take-Up Ring Fastened Assembly Fig. 2

This ring automatically takes up wear in drive fitting and corrects any looseness which might result in noise. Free assembly of starter drive lock washers should be properly bent to hold spring



Fig. 3

service starter in place. Check the pinion teeth in Fig. 3. The two screws the nut. Be sure that the screws fastened properly. Put in time to turn easily on the shaft.

Cleaning and Lubrication

Remove all grease, oil and dirt from the starter drive. Clean the pinion teeth and the housing. Lubricate the pinion teeth and the housing with a light coat of oil. Inspect the drive and pinion. If necessary, replace the pinion and the housing. If necessary, replace the pinion and the housing.

ABOVE APPLIES TO MODELS ALL EXCEPT 60 H.P.

May 16, 1948



BULLETIN

SUBJECT NO. 11334

STARTER DRIVE



Fig. 1



Fig. 2

When assembling service starter drive Take-Up Ring 51-11371 must be installed. Make the middle of 51-11371 must be fitted in per Fig. 1 and pushed fully down into place.

8-1/2 IN. PUSH AND COMPRESSOR DOWN AND INTO RECESS. Take-Up Ring Fastened Assembly Fig. 2

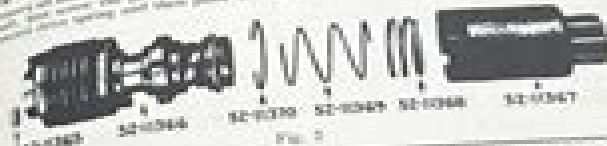


Fig. 3

ABOVE APPLIES TO MODELS ALL EXCEPT 60 H.P.

ABOVE APPLIES TO MODELS ALL 60 H.P.

April 15, 1948

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Huangqi Zhang



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