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Determination of Containerboard Roll Hardness

1. Scope

This test method describes a procedure to determine the uniformity in relative hardness of rolls of containerboard. Since several devices are currently available that use significantly differing technologies to determine hardness, this method only addresses the actual measurement process and not the test equipment specifically.

2. Significance

- 2.1 This method provides a means to determine the uniformity of roll hardness.
- 2.2 Variation in roll hardness can be the result of excessive moisture, basis weight, or thickness variation as well as an indication of windor problems.
- 2.3 Non-uniform roll hardness can result in serious converting problems which, without the aid of hardness measurements, can be very difficult to troubleshoot.
- 2.4 Although low values can be a concern, it is typically the variation in hardness across a given roll that relates most directly to such converting issues with soft edges being perhaps the biggest contributor.

3. Safety

While hardness testers are relatively safe, it is recommended never to discharge the device directly against any part of the body.

4. Apparatus

- 4.1 Multiple devices are currently available that will provide comparable readings.
- 4.2 As the most widely used and most heavily referenced apparatus, the Type L Schmidt Hammer is the primary reference device. In order to avoid ambiguity and until such time as the use of the Schmidt Hammer diminishes, where possible, all such measurements should be referenced to and reported as Schmidt Hardness values.

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