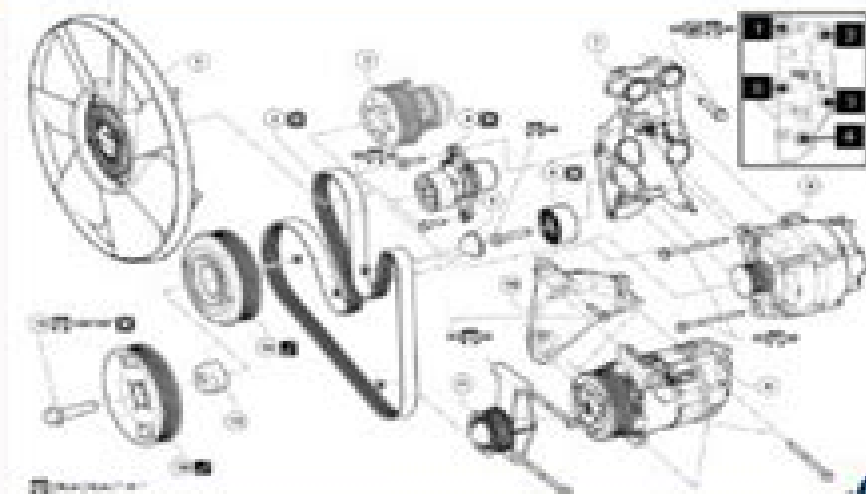
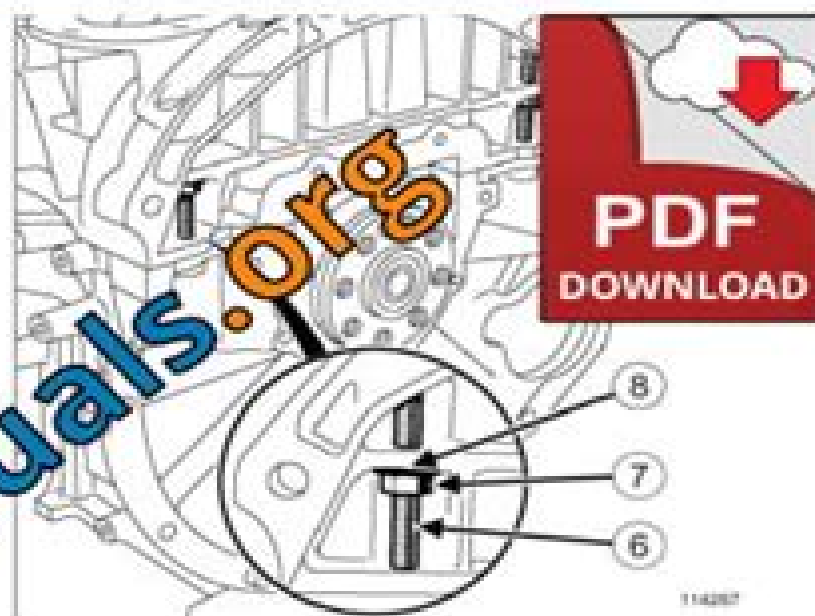
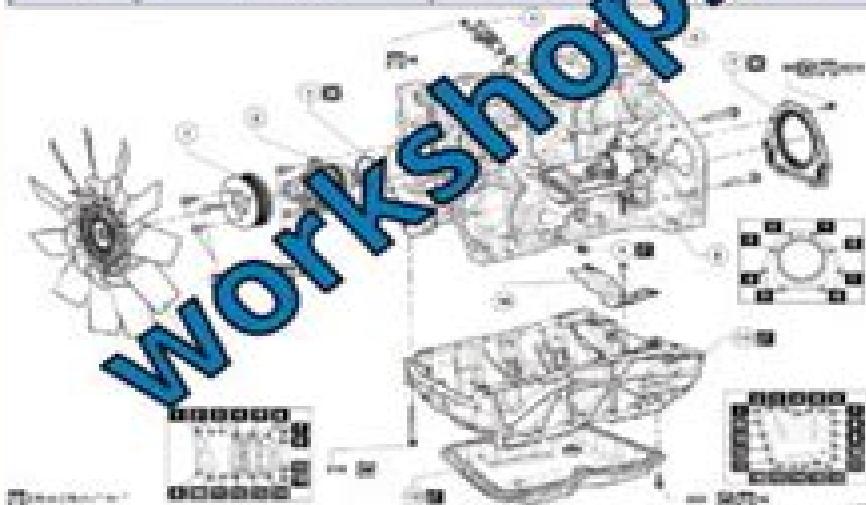


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Torque specifications		
For fasteners with an identified tightening torque value, refer to the table of standard torque		
Item	Description	Reference
1	Engine cooling fan assembly	1142007
2	Engine oil pump	1142007



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1142007

12 Fit two studs (1) (M16x40mm) and two nuts (2) (M16) and two flat washers (3) (5 mm inner diameter - 14 mm outer diameter) in place of the cylinder block base plate bolts.

13 Tighten the nuts (2) until contact with the flat washers (3) and cylinder block base plate (4).

14 Detach the base plate from the cylinder block by gradually tightening the nuts (2).

15 Remove:

- the studs (1),
- the nuts (2),
- the washers (3).

16 Repeat steps 12 to 14 on the other side.

17 Repeat steps:

- the cylinder block base plate (4) (1142007),
- the oil pump (2) (1142007).

18 Clean using Super cleaning agent for parts (1142007). Parts and accessories for the engine: the piston surface.

- of the cylinder block base plate,
- of the cylinder block,
- of the timing cover.



CAUTION

Do not scrape the joint faces of the aluminium, any damage caused to the joint face will result in a risk of leaks.

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Guillaume Favre



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