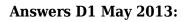
44.	When visual examination a 1 ¼ inch diameter stud head you notice a 5/32 inch long crack. The stud is:
	A. Unacceptable - crack exceeds 1/8 inch
	B. Acceptable
	C. Unacceptable - no only burst are allowed in stud heads
	D. Acceptable only if flux is used
	E. Unacceptable do to head height
45.	The attenuation factor used in untrasonic testing is determined by subtracting:
	A. 2 dB from the indication level
	B. The HAZ from the sound path
	C. 1 inch from the sound path and multiplying the remainder by 2
	D. b-a-c-d
	E. Subtracting the sound path from the V path and dividing the difference by 2
46.	In what circumstances is it appropriate to place wire type IQI's on the film side?
	A. For 4G welds
	 B. For welds on plate ≤ 1/2 inch thick
	C. For tubular structures
	D. When an isotope is in use
	E. none of the above
47.	When stress relieving a welded assembly on 2 ½ inch quenched and tempered steel at 1100°F, the holding time is:
	A. 15 min
	B. 2 hours
	C. 2 hours and 15 min
	D. 4 hours
	E. 5 hours and 15 min
48.	The tolerance of root opening of joints without steel backing on a tubular CJP when using FCAW is:
	A. ± 1/32 inch
	B. ± 1/16 inch
	C. ± 1/8 inch
	D. + 1/16 -1/32 inch
	E. +1/32 - 1/16 inch

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SJ Ball



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- 1. Understanding the eBook Answers D1 May 2013
 - The Rise of Digital Reading Answers D1 May 2013
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Answers D1 May 2013
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Answers D1 May 2013
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Answers D1 May 2013
 - Personalized Recommendations
 - Answers D1 May 2013 User Reviews and Ratings
 - Answers D1 May 2013 and Bestseller Lists
- 5. Accessing Answers D1 May 2013 Free and Paid eBooks
 - Answers D1 May 2013 Public Domain eBooks
 - Answers D1 May 2013 eBook Subscription Services
 - Answers D1 May 2013 Budget-Friendly Options
- 6. Navigating Answers D1 May 2013 eBook Formats
 - o ePub, PDF, MOBI, and More
 - Answers D1 May 2013 Compatibility with Devices
 - Answers D1 May 2013 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Answers D1 May 2013
 - Highlighting and Note-Taking Answers D1 May 2013
 - ∘ Interactive Elements Answers D1 May 2013
- 8. Staying Engaged with Answers D1 May 2013

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Answers D1 May 2013
- 9. Balancing eBooks and Physical Books Answers D1 May 2013
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Answers D1 May 2013
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Answers D1 May 2013
 - Setting Reading Goals Answers D1 May 2013
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Answers D1 May 2013
 - Fact-Checking eBook Content of Answers D1 May 2013
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - o Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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