

44. When visual examination a 1 ¼ inch diameter stud head you notice a 5/32 inch long crack. The stud is:
- A. Unacceptable - crack exceeds 1/8 inch
 - B. Acceptable
 - C. Unacceptable - no only burst are allowed in stud heads
 - D. Acceptable only if flux is used
 - E. Unacceptable do to head height
45. The attenuation factor used in untrasonic testing is determined by subtracting:
- A. 2 dB from the indication level
 - B. The HAZ from the sound path
 - C. 1 inch from the sound path and multiplying the remainder by 2
 - D. b-a-c-d
 - E. Subtracting the sound path from the V path and dividing the difference by 2
46. In what circumstances is it appropriate to place wire type IQI's on the film side?
- A. For 4G welds
 - B. For welds on plate $\leq 1/2$ inch thick
 - C. For tubular structures
 - D. When an isotope is in use
 - E. none of the above
47. When stress relieving a welded assembly on 2 ½ inch quenched and tempered steel at 1100°F, the holding time is:
- A. 15 min
 - B. 2 hours
 - C. 2 hours and 15 min
 - D. 4 hours
 - E. 5 hours and 15 min
48. The tolerance of root opening of joints without steel backing on a tubular CJP when using FCAW is:
- A. $\pm 1/32$ inch
 - B. $\pm 1/16$ inch
 - C. $\pm 1/8$ inch
 - D. + 1/16 - 1/32 inch
 - E. +1/32 - 1/16 inch

Answers D1 May 2013

SJ Ball



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