

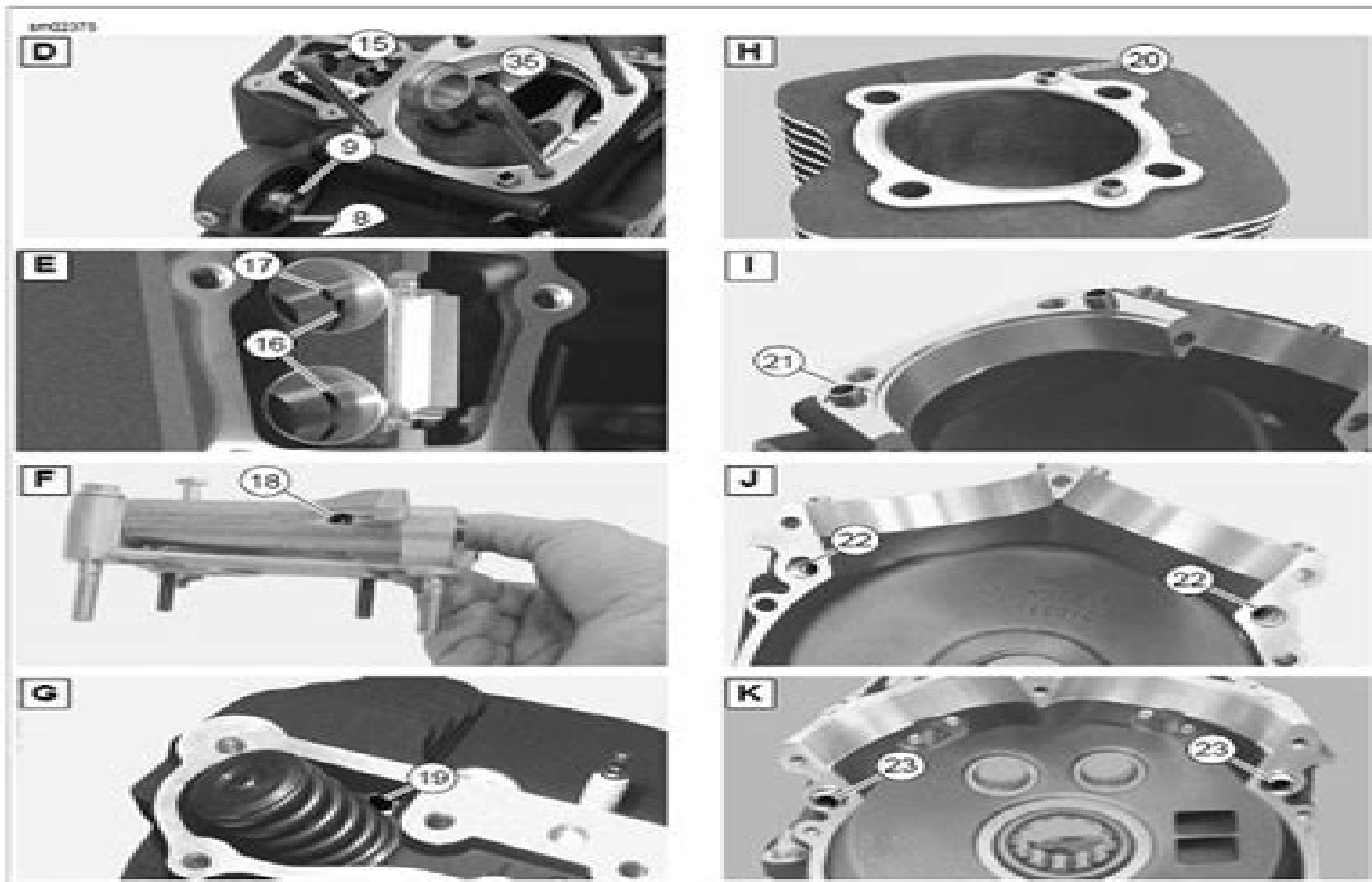


Figure 3-2. Engine Oil Flow - Top End

BOTTOM END

Three illustrations accompany this explanation.

- Cam support plate oil flow is shown in [Figure 3-1](#).
- Top end oil flow is shown in [Figure 3-2](#).
- Bottom end oil flow is shown in [Figure 3-3](#).

Oil traveling through the horizontal passage at the top of the cam support plate (enroute to the front and rear cylinders) also passes through a hole at the top of each camshaft bore to lubricate the journals of the plain bearing cams. On the inboard

side of the passage leading to the rear cylinder, oil sprays out through a pin hole to lubricate the secondary cam chain.

The flow of oil to the rear cylinder also travels down the vertical passage at the rear of the cam support plate (A27) and exits a hole on the outboard side to supply oil to the primary cam chain tensioner (A28).

The flow of oil in the vertical passage at the center of the cam support plate (A29) passes through a hole on the inboard side to supply oil to the secondary cam chain tensioner and also sprays out through a pin hole on the outboard side to lubricate the primary cam chain (A30). The flow of oil then passes

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Table of Contents 2008 Harley Flhtcu Parts Manual

1. Understanding the eBook 2008 Harley Flhtcu Parts Manual
 - The Rise of Digital Reading 2008 Harley Flhtcu Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2008 Harley Flhtcu Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2008 Harley Flhtcu Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2008 Harley Flhtcu Parts Manual
 - Personalized Recommendations
 - 2008 Harley Flhtcu Parts Manual User Reviews and Ratings
 - 2008 Harley Flhtcu Parts Manual and Bestseller Lists
5. Accessing 2008 Harley Flhtcu Parts Manual Free and Paid eBooks
 - 2008 Harley Flhtcu Parts Manual Public Domain eBooks
 - 2008 Harley Flhtcu Parts Manual eBook Subscription Services
 - 2008 Harley Flhtcu Parts Manual Budget-Friendly Options

6. Navigating 2008 Harley Flhtcu Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2008 Harley Flhtcu Parts Manual Compatibility with Devices
 - 2008 Harley Flhtcu Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2008 Harley Flhtcu Parts Manual
 - Highlighting and Note-Taking 2008 Harley Flhtcu Parts Manual
 - Interactive Elements 2008 Harley Flhtcu Parts Manual
8. Staying Engaged with 2008 Harley Flhtcu Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2008 Harley Flhtcu Parts Manual
9. Balancing eBooks and Physical Books 2008 Harley Flhtcu Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2008 Harley Flhtcu Parts Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2008 Harley Flhtcu Parts Manual
 - Setting Reading Goals 2008 Harley Flhtcu Parts Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2008 Harley Flhtcu Parts Manual
 - Fact-Checking eBook Content of 2008 Harley Flhtcu Parts Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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