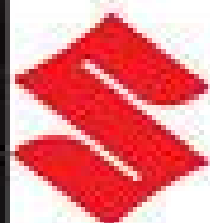


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2) Remove the plug (2) for transmission from the lower crankcase.

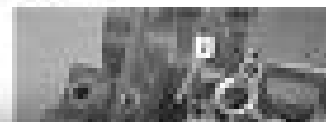


Oil Gallery Plug

1) Remove the oil gallery plug (1) from the lower crankcase.

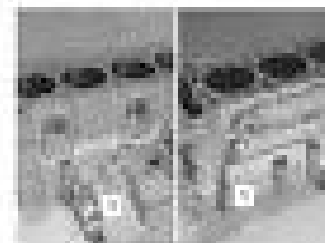


2) Remove the oil gallery plugs (2) and (3) from the lower crankcase.



Water Jacket Plug

Remove the water jacket plug (1) from the upper crankcase.



Oil Seal / Bearing

Remove the oil seal and bearings (Transverse). Refer to "Transmission Reassembly" section 5B (Page 5B-57).



Pin Side Assembly

Remove bottom side of the transfer roller of Pin side to the following parts.

1) Remove oil seal and bearings (Transverse). Refer to "Transmission Reassembly" section 5B (Page 5B-57).

Pin Side Assembly

Remove oil seal and bearings (Transverse). Refer to "Transmission Reassembly" section 5B (Page 5B-57).

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