

BOMBARDIER WATERCRAFT SHOP MANUAL

The use of RIGHT and LEFT indications in the text, always refers to driving position (when sitting on vehicle).



GENERAL

The information and component / system descriptions contained in this manual are correct at time of publication. Bombardier Inc. however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on products previously manufactured.

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ILLUSTRATIONS AND PROCEDURES

An exploded view is conveniently located at the beginning of each section and is meant to assist the user in identifying parts and components.

This Shop Manual uses technical terms which may be different from the ones of the parts catalogue.

When ordering parts always refer to the specific model, parts catalogue.

The illustrations show the typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown, however, they represent parts which have the same or a similar function.

When something special applies (such as adjustment, inspection, etc.), boldface numbers in exploded views are used for specific parts and referred to in the text.

CAUTION : Pay attention to torque specifications. Some of these are in lb-ft instead of Nm. Use appropriate torque wrench.

CAUTION : Components of this watercraft are built with parts dimensioned in the metric system. Fasteners are metric and must not be replaced by customary SAE fasteners or vice versa. Mismatched or incorrect fasteners could cause damage to the watercraft or possible personal injury.

As many of the procedures in this manual are illustrated, we suggest, that before undertaking any task, you read and thoroughly understand the entire section or sub-section in which the procedure is contained.

A number of procedures throughout the book require the use of special tools. Where a special tool is indicated, refer to section 01. Before commencing any procedure, be sure that you have on hand all the tools required, or approved equivalents.

Bombardier Inc.
SEA-DOO Watercraft After Sales Service
Valcourt, (Québec), Canada

8 2009 Bombardier 4tec Series Watercraft Repair

Camilla Rothe



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