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## Removing Engine/ Transmission

Many service procedures can be performed without removing the engine/transmission from the frame. Clearly describe the steps illustrating such information for the important information.

### IF AT THIS POINT

If the technician's objective is to service/replace left-side minor oil seals (3), front output (4) and oil seal (7), rear output part of seal (7), adjust the oil level (from beneath the engine/transmission), the engine/transmission does not have to be removed from the frame.

Secure the ATF on a support stand to elevate the vehicle.

### ⚠ WARNING

Make sure the ATF is safely supported on the support stand to avoid injury.

1. Remove the seal

2. Remove the negative cable from the battery. Then remove the positive cable. Remove the battery vent hose. Then remove the battery.

### ⚠ CAUTION

Battery acid is harmful if it contacts eyes, skin, or clothing. Care must be taken whenever handling a battery.

3. Remove the front and rear axle (see Section 6).
4. Remove the storage compartment and the steering post access panel (see Section 6).
5. Drain the oil from beneath the engine/transmission.



3C002

6. Remove the front and rear brake pads (see Section 6).
7. Disconnect the fuel lines (1), carburetor vent line (2), and the fuel pump vacuum line (3) from the carburetor.



3C003

8. Disconnect the carburetor vent line from the air cleaner housing. Remove the clamp securing the air intake hose to the carburetor. Then remove the

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**Arctic Cat, Inc**



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