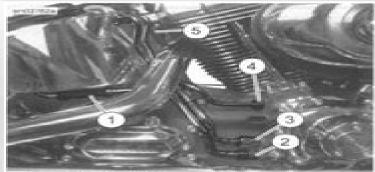
#### OIL FEED

See Figure 3-1. Oil flows from the oil tank feed line (1) to the engine feed connection (2) at the rear right side of the crankcase.



- 1. Oil tank feed line
- 2. Feed connection on engine
- Return line
- 4. Vent line
- 5. Oil tank

Figure 3-1. Oil Flow from Tank

See Figure 3-2. Running through a passageway in the crankcase (1), oil exits a hole in the crankcase and then enters a hole in the cam support plate (2). Passing through a channel in the cam support plate, oil enters the feed side of the oil pump (3). See 3.5 Oil. PUMP OPERATION. The feed gentors of the nump direct the flow up a second channel in the cam support state.

A passage (5) connects to a pressure relief valve (6) mounted in the bypass port of the cam support plate. When the oil pressure exceeds the setting of the valve spring (35 psi [241kPa]), the orifice opens to bypass (7) excess oil back to the feed side of the pump (3).

See Figure 3-3. Oil not returned to the fixed side exits the cam support plate and passes through a hole in the crankcase. Flowing through a passageway in the crankcase, the oil exits the lower hole in the oil filter mount. The oil pressure sending unit (8) also reads the pressure within that passageway.



Figure 3-2, Cam Support Plate Oil Flow



Figure 3-3. Oil Filter Flow

See Figure 3-2. After circulating through the oil filter, oil is directed back into the crankcase through the spigot in the oil filter mount. Exiting through a passageway in the crankcase, oil reenters the cam support plate (9).

Filtered oil is then routed to the top and bottom ends of the engine. See 3.4 ENGINE OIL FLOW, Top End, 3.4 ENGINE OIL FLOW, Bottom End and 3.4 ENGINE OIL FLOW, Chain Guide Bracket.

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**Causey Enterprises, LLC** 

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