

SUZUKI

GSXR750

SERVICE MANUAL



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An Official Suzuki Service Manual

- Position the gaps of the three rings as shown. Before inserting each piston into the cylinder, check that the gaps are as located.

NOTE:

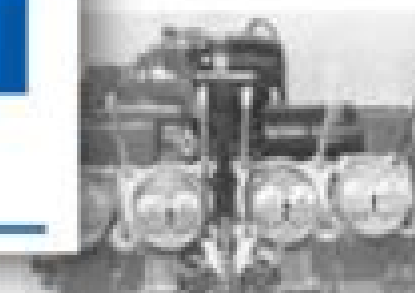
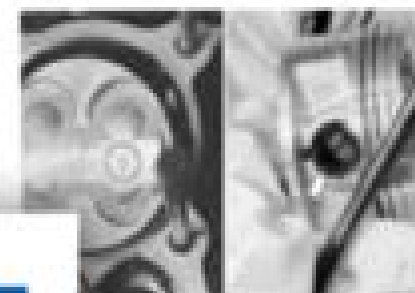
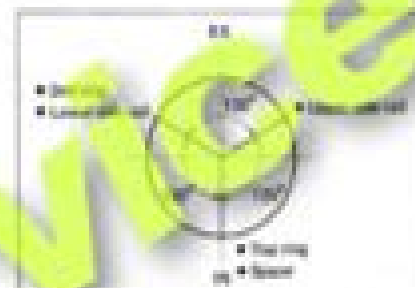
Check the oil pins (1) fitted on the overbores for clogging.

NOTE:

When installing the cylinder head bolt (1), apply SUZUKI Bond No. 1007B lightly to the steel bolt thread.
Tightening torque: 13 ~ 15 N·m (11 ~ 1.0 kg·m)

- The piston is in contact with the crank pin and the main bearing cap.
- Be sure to install the pistons in the cylinder from piston No. 1, taken out in disassembly, into the No. 1 cylinder mark, "1" through "4", in that order.
- After each piston pin is oiled lightly before installing it.
- Place a cloth beneath the piston, and install the circlips.
- Be sure to use new circlips.
- Before putting on the cylinder block, oil the big and small ends of each crank and also the sliding surface of each piston.
- Place the down pin and new cylinder piston on the overbores.

NOTE:



GSXR750 (96-MODEL)

GSXR750 "Limited Edition" (96-MODEL)

GSXR750 (97-MODEL)

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