

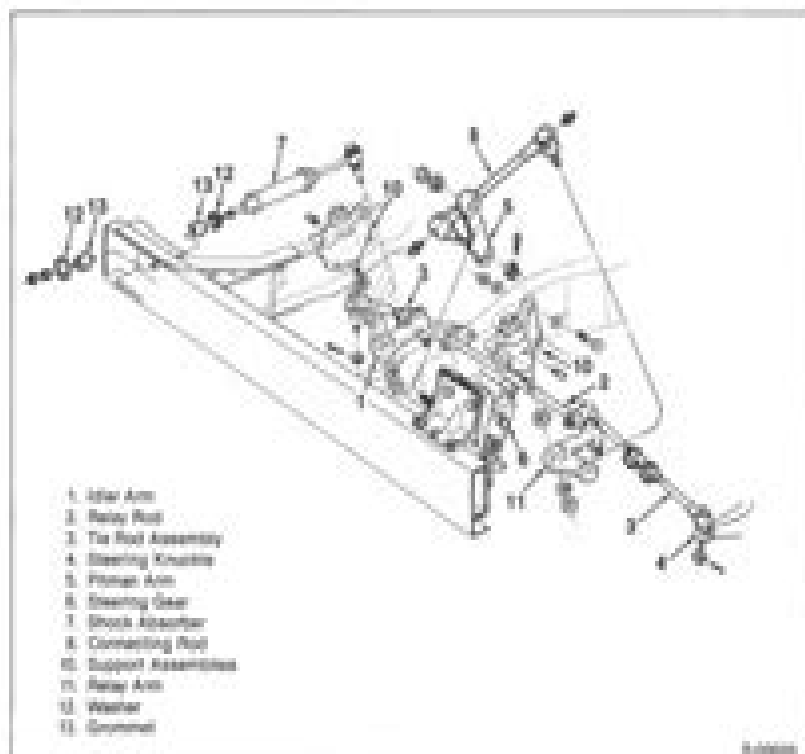


Figure 3-Steering Linkage - F30 (SE) Monoflex

RELAY ROD REPLACEMENT

I Important

- Use the proper tool to separate all tie rod and ball joints.

→ Remove or Disconnect (Figures 1 through 3)

Tools Required:

J-4000 Steering Linkage Pulley

- Raise the vehicle.
- 1. Insert tie rod (2) from the relay rod (2). Refer to "Tie Rod Replacement" in this section.
- 2. Pull from the idler arm (1) and pitman arm (5) or relay arm (11) ball studs at the relay rod (2).
- 3. Relay rod (2) from the idler arm (1). Use J-4000-01.
- 4. Relay rod (2) from the pitman arm (5) or relay arm (11). Use J-4000-01.

I Inspect

- Throttle on the tie rod and the tie rod end for damage.
- Ball stud threads for damage.
- Ball stud ends for excessive wear.

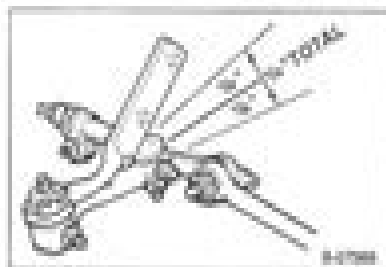


Figure 4-Checking Idler Arm Movement

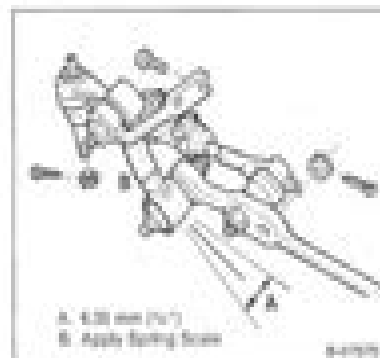


Figure 5-Checking Idler Arm Movement - Q Model

C Clean

- Throttle on the ball stud and the ball stud nut.

→ Install or Connect (Figures 1 through 3)

Tools Required:

J-4000 Steering Linkage Installer (Q Model)

J-4000 Steering Linkage Installer (H Model)

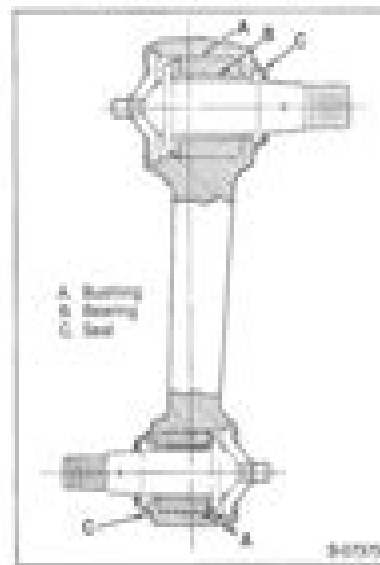


Figure 6-Idler Arm (Internal View)

- Relay rod (2) to the idler arm (1) and the pitman arm (5) or relay arm (11) ball stud. Make certain the seal is on the stud. Tighten J-4000-01 or J-4000-01 ball arm (2) 1/2 to 1 to seat the rollers. Retorque the ball.

NOTE: See "Notice" on page 3B1-1 of this section.

- Push to the idler arm and the pitman arm or relay arm ball stud.

T Tighten

- Push to "Specification" at the end of the section.

- Insert tie rod (2) to the relay rod. Refer to "Tie Rod Replacement."

- Lower the vehicle.

PITMAN ARM REPLACEMENT

I Important

- Use the proper tool to separate all ball joints.

→ Remove or Disconnect (Figures 1, 2, 3, 7 and 8)

Tools Required:

J-4000-01 Steering Linkage Pulley

J-4000 Pitman Arm Pulley

J-4000-01 Pitman Arm Removal

- Raise the vehicle.
- 1. Remove tie rod to connecting rod nut and outer pin from the pitman arm ball stud.
- 2. Relay rod (2) or connecting rod (2) from the pitman arm (5). Use J-4000-01.
- 3. Pitman arm nut and washer.
- Mark the pitman arm end the pitman shaft. This will permit proper alignment at assembly.

NOTE: Do not hammer on pitman arm, pitman shaft, or pulley. Damage to pitman arm or steering gear may result.

- Pitman arm (5). Use J-4000-01 or J-4000-01.

I Inspect

- Ball stud threads for damage.
- Ball stud ends for excessive wear.

C Clean

- Throttle on the ball stud and ball stud nut.

→ Install or Connect (Figures 1, 2, 3, 7 and 8)

Tools Required:

J-4000 Steering Linkage Installer (Q Model)

J-4000 Steering Linkage Installer (H Model)

1987 Chevy Sengine Repair Manual

Judd E. Hollander



1987 Chevy Sengine Repair Manual:

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