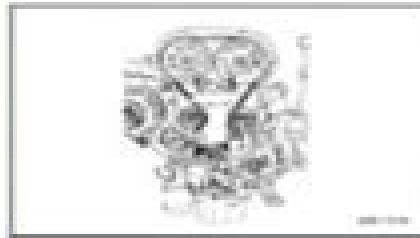
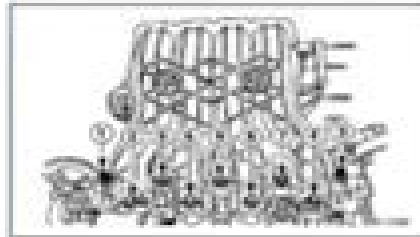


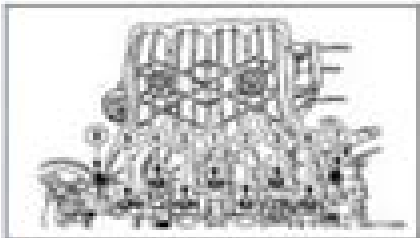
Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



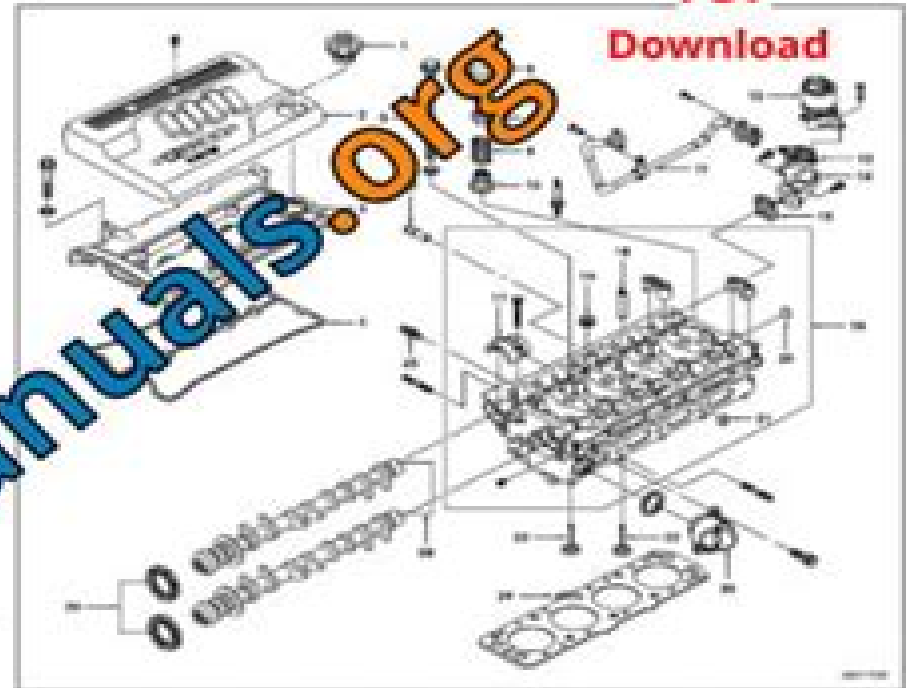
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

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Louis C. Forier



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1. Understanding the eBook 8 Chevrolet Upler Repair Manual
 - The Rise of Digital Reading 8 Chevrolet Upler Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 8 Chevrolet Upler Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 8 Chevrolet Upler Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 8 Chevrolet Upler Repair Manual
 - Personalized Recommendations
 - 8 Chevrolet Upler Repair Manual User Reviews and Ratings
 - 8 Chevrolet Upler Repair Manual and Bestseller Lists
5. Accessing 8 Chevrolet Upler Repair Manual Free and Paid eBooks
 - 8 Chevrolet Upler Repair Manual Public Domain eBooks
 - 8 Chevrolet Upler Repair Manual eBook Subscription Services
 - 8 Chevrolet Upler Repair Manual Budget-Friendly Options
6. Navigating 8 Chevrolet Upler Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- 8 Chevrolet Upler Repair Manual Compatibility with Devices
- 8 Chevrolet Upler Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 8 Chevrolet Upler Repair Manual
 - Highlighting and Note-Taking 8 Chevrolet Upler Repair Manual
 - Interactive Elements 8 Chevrolet Upler Repair Manual
- 8. Staying Engaged with 8 Chevrolet Upler Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 8 Chevrolet Upler Repair Manual
- 9. Balancing eBooks and Physical Books 8 Chevrolet Upler Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 8 Chevrolet Upler Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 8 Chevrolet Upler Repair Manual
 - Setting Reading Goals 8 Chevrolet Upler Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8 Chevrolet Upler Repair Manual
 - Fact-Checking eBook Content of 8 Chevrolet Upler Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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