

UNIT 13: REVIEW D

Refer to Foldout Drawing 5: Mold Positioner in back of textbook.

1. Identify the views shown on the mold positioner two-page drawing.

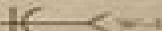
Page 1 _____

Page 2 _____

2. List the distance dimensions for
- $\textcircled{X}$
- and machining specifications for
- $\textcircled{V}$
- .

 $\textcircled{V}$ _____ $\textcircled{X}$ _____

3. Interpret the following welding symbols found on the drawing.

a.  _____b.  _____c.  _____d.  _____e.  _____f.  _____g.  _____h.  _____

4. a. What size and kind of pipe is specified at each end of the "Positioner"?

b. What is the length of each piece?

5. List the dimensions applicable to the following letters,
- $\textcircled{A}$
- thru
- $\textcircled{Z}$
- .

 $\textcircled{A}$ _____ $\textcircled{J}$ _____ $\textcircled{B}$ _____ $\textcircled{K}$ _____ $\textcircled{C}$ _____ $\textcircled{L}$ _____ $\textcircled{D}$ _____ $\textcircled{M}$ _____ $\textcircled{E}$ _____ $\textcircled{N}$ _____ $\textcircled{F}$ _____ $\textcircled{O}$ _____ $\textcircled{G}$ _____ $\textcircled{P}$ _____ $\textcircled{H}$ _____ $\textcircled{Q}$ _____

6. Use the size dimensions for cutting the rectangular flange cut hole.

7. a. How many dimensioned square groove welds are required?

b. What is the dimension(s) specified?

A2r Unit 13 Review Answer

James Hall



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