

by SAE 90 hypoid gear lubricant. Gearcase capacity is 560 mL (18.9 fl. oz.). The gearcase oil should be changed after the first 10 hours of operation and every 100 hours thereafter.

FUEL SYSTEM

CARBURETOR. Mikuni BW35-24 carburetors are used on Model DT90 and Mikuni BW40-32 carburetors are used on Model DT100. Two carburetors are used on all models. Refer to Fig. S218-1 for exploded view.

Standard main jet (12) size for normal service is #132.5 on DT90 models and #165 on DT100 models. Standard pilot jet (6) size for normal service is #90 on DT90 models and #77.5 on DT100 models.

To check float level, remove float bowl and invert carburetor. Distance (D—Fig. S218-2) between bottom of float and float bowl mating surface on carburetor body should be 9.5-11.5 mm (0.37-0.45 in.). Carefully bend tang on float arm to adjust.

Initial setting of pilot air screw (3—Fig. S218-1) from a lightly seated position is 1½ to 1¾ turns. Final adjustment should be performed with engine at normal operating temperature, running in forward gear. Adjust idle speed switch (on lower engine cover) to obtain 600-650 rpm in forward gear. Adjust pilot screw (3) so engine idles smoothly and will accelerate cleanly without hesitation.

NOTE: If unable to obtain 600-650 rpm in forward gear, adjust throttle stop screw on top carburetor as necessary or check adjustment of throttle valve sensor (2). Refer to IGNITION section.

FUEL PUMP. A diaphragm type fuel pump is used. Fuel pump is mounted on the power head and is actuated by crankcase pulsations. Refer to Fig. S218-4 for an exploded view of pump assembly.

Inspect diaphragms (2 and 4) for cracking, deterioration or other damage. Defective or questionable components should be renewed. Match marks are provided on cover (1) and body (3) for correct alignment during reassembly. Tighten cover screws evenly in a criss-crossing pattern.

FUEL FILTER. A fuel filter (Fig. S218-4) is mounted on the power head. Filter should be disassembled to inspect element (12) every 50 hours of operation. Clean element in a suitable solvent. Renew element if excessive blockage is noted.

REED VALVES. The inlet reed valves are located on a V-shaped reed plate be-

tween intake manifold and crankcase. Refer to Fig. S218-6. The reed petals should seat very lightly against the reed plate throughout their entire length with the least possible tension. Renew reeds if tip of reed petal stands open more than 0.2 mm (0.008 in.) from contact surface. Reed stop opening should be 10.5 mm (0.413 in.) as shown in Fig. S218-7.

Renew reeds if petals are broken, cracked, warped, rusted or bent. Never attempt to bend a reed petal or straighten a damaged reed. Never install a bent or damaged reed. Seating surface of reed plate should be smooth and flat. When installing reeds or reed stop, make sure that petals are centered over the inlet ports in reed plate, and that reed stops are centered over reed petals. Apply Suzuki Thread Lock 1342 or a suitable equivalent thread locking compound to threads of reed stop screws during reassembly. Install reed valve assemblies to intake manifold with arrow embossed on inside of reed plate (on one end) facing toward outside of engine.

SPEED CONTROL LINKAGE. To synchronize carburetor throttle valves, loosen two screws (8—Fig. S218-8) on top carburetor throttle lever (1). Rotate lever (1) clockwise until throttle valves are completely closed, then retighten screws (8). Be sure throttle valves open and close at exactly the same time. With remote control in the neutral position, loosen jam nuts (N—Fig. S218-9) and adjust length of rod (1) so a clearance of

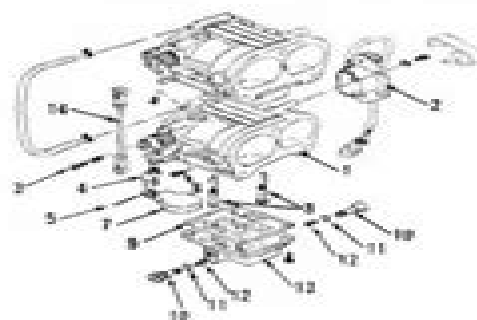


Fig. S218-1—Exploded view of carburetors used on all models.

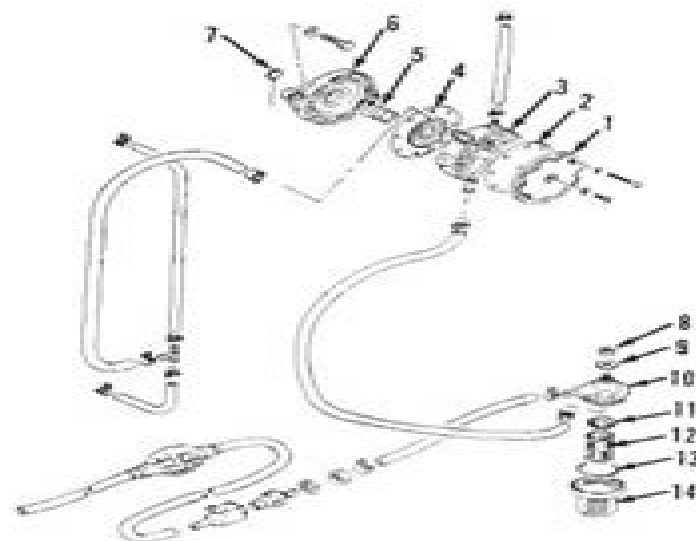
- | | | |
|--------------------------|------------------------|---------------------|
| 1. Body | 8. Throttle stop screw | 9. Throttle |
| 2. Throttle valve sensor | 9. Throttle | 10. Main jet holder |
| 3. Pilot screw | 10. Main jet holder | 11. Gasket |
| 4. Idle valve & seat | 11. Gasket | 12. Main jet |
| 5. Pin | 12. Main jet | 13. Float bowl |
| 6. Pilot jet | 13. Float bowl | 14. Lock nut |
| 7. Float | 14. Lock nut | |



Fig. S218-2—Float height (D) should be 9.5-11.5 mm (0.37-0.45 in.). Bend tang on float arm to adjust.

Fig. S218-4—Exploded view of fuel pump and fuel filter assembly.

- | | |
|-----------------|--------------------|
| 1. Cover | 12. Filter element |
| 2. Diaphragm | 13. "O" ring |
| 3. Body | 14. Cap |
| 4. Diaphragm | |
| 5. Spring | |
| 6. Inlet plate | |
| 7. "O" ring | |
| 8. Nut | |
| 9. Washer | |
| 10. Filter body | |
| 11. Packings | |



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Table of Contents 15 Suzuki Dt150 Manual

1. Understanding the eBook 15 Suzuki Dt150 Manual
 - The Rise of Digital Reading 15 Suzuki Dt150 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Suzuki Dt150 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Suzuki Dt150 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Suzuki Dt150 Manual
 - Personalized Recommendations
 - 15 Suzuki Dt150 Manual User Reviews and Ratings
 - 15 Suzuki Dt150 Manual and Bestseller Lists

5. Accessing 15 Suzuki Dt150 Manual Free and Paid eBooks
 - 15 Suzuki Dt150 Manual Public Domain eBooks
 - 15 Suzuki Dt150 Manual eBook Subscription Services
 - 15 Suzuki Dt150 Manual Budget-Friendly Options
6. Navigating 15 Suzuki Dt150 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Suzuki Dt150 Manual Compatibility with Devices
 - 15 Suzuki Dt150 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Suzuki Dt150 Manual
 - Highlighting and Note-Taking 15 Suzuki Dt150 Manual
 - Interactive Elements 15 Suzuki Dt150 Manual
8. Staying Engaged with 15 Suzuki Dt150 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Suzuki Dt150 Manual
9. Balancing eBooks and Physical Books 15 Suzuki Dt150 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Suzuki Dt150 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 15 Suzuki Dt150 Manual
 - Setting Reading Goals 15 Suzuki Dt150 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 15 Suzuki Dt150 Manual
 - Fact-Checking eBook Content of 15 Suzuki Dt150 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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