ASM Engine Oil & CAF Replacement			Model Engine # of Cylinders Displ			FO	200.7	2018	2009	2020
Qui	ick Reference	Guide	4Runner	10R-FE		4.0	5 (DW-20) 6.6 et	S (049-20) 6.6 qt.	6.6 or.	5 (0VH-20)
Oil Type and Interval Reference 5 = Synthetic oil only N = Non-synthetic (conventional) oil only			Avalon	20R-FE		3.5	5 (9W-20) 6.4 of CAF 10(20K	5 (0W-20) 6.4 qt. CAF 18/20K		
				208-FKS		2.0	CAP 10 20K	C.D 1030x	6 (0W-20) 5.7 qt.	5 (DW-20) 5.7 qt.
							5 (DW-20)	S (0W-20)	CAF 10/20K	CAF 10:20
S EE = Synthetic oil only (with 5K interval) S FRS::A 5 T Yaris UA36 = Synthetic oil			Avalon HV	2AR-FXE	4	2.5	CAF 10/20K	4.6 qt. CAF 10/29K		
only (with 7.5k interval)				A2SA-FXS	4	2.6			4.8 st.	4.5 or. CAF 10:20
6 month / 5,000 mi interval 12 month / 10,000 mi interval 7.5 month / 7,500 mi interval 6 month / 7,500 mi interval CAF = Cabin Air Filter Replacement 10/15/20/30% intervals to select months			_	2AR-FE		2.0	5 (0W-20)		CAF 10/20K	CAP 10:20
				270.00	-		CAF 10/20K			
				20R-FE		3.5	6.4 ot CAF 10/20H			
100.000			Camry	AZSA-FKS		2.5		5 (0W-10) 4.8 qt.	A (0W-10)	5 (DW-10
								S (0W-20)	S (DW-30)	S 10W-20
Model no longer available Information Key				20R-FKS	•	3.5		5.7 qt. CAF 19/39K	5.7 ot. CAF 10/20K	6.7 ct. CAF 10/20
			Corolla	A2SA-FXS	4	2.5	5 (0W-20) 4.6 gr.	4.2 oc.	8-10W(-18)	3-10VH-16
				22R-FE	4	1.0	S (DW-32)	S (099-20)	6 (0W-311)	CAF 10:20
				229-FAE	4	1.8	5 (DW-20)	8 (0W-20)	8 (DW-20)	5 (DW-20
			Corolla HV	229-FXE		1.0	440	4.4 m	4.4 05	3-18W-16
			Corolla H/B	M20A-FKS	4	2.0			5 (DW-18)	5 (0W-16
			Corolla iM	22R-FAE	4	1.0	5 (0W-20) 6.4 or.	5 ((OWY-20))	43 0	4.3 qt.
gretter to th	he information above for o	omplete detail)	C-HR	3ZR-FAE	4	2.0	4.4 qt.	4.4 qt. 5 (0W-20)	S (0W-20)	S-(0VH-20
This letter designation the Appending the Recommendation of the second se	This designates t	This designates the recommended oil weight.				-		4.4 qr.	4.4 qt.	5 (DW-20 C
	For NS vehicles	, non-sym oil weight is folled.	GR Supra	BRESOM	•	3.0				CAF 20K
	S (0W-20)	4.6 qt. Specific Information section	Highlander	1AR-FE		2.7	5 (DW-20) 4.6 qt.	5 (0W-20) 4,6 qt.	5 (DW-20) 4.6 or.	
	4.6 qt.				-		CAF 10/20K** 5 (0W-20)	CAF 10/20K	CAF 10/20K	
	CAF 10/20K			20R-FE		3.5	5.8 QL CAF 10/20K**			
								S (0W-20)	S (0W-20)	S (0W-20
		This designates the 68		20R-FKS		3.5		CAF 10/20K	CAF 10/20K	5.8 qr.
			Highlander HV	208-FXS	١	2.5	5.5 qt.	5.5 qt.	5.5 qt.	
	Designates if CAF						CAF 10/20K**	CAF 15/20K	CAF 10/20K	
	replacement is required and at which interval	ad ad		A2SA-FXS	4	2.5				43 0
			Land Cruiser	SUR-FE		5.7	5 (DW-20) 7.9 et	5 (04V-20) 7.9 op.	5 (0W-20) 7.9 of	5 (0W-20 7.5 ot.
			Mirel	no.	er's	m/a	7			-
Vahicle Spacific information			Prius c	182-508	4	1.5	5 (0W-21)	5 (0W-20)	5 (0W-20)	
Vehicle Specific Information If max fill rate is based on published information of the lounch of each				229-FXE		1.0	3.9 es. 5 (0W-20)	3.9 qc. 5 (09V-20)	5.9 gt.	\$ 10W-16
Hex fuel vehicle operated with £85 more than 50% of the time must have oil chance at 2500 miles. **2017 Highlander/Highlander Hybrid vehicles equipped with High Bfliciency Charcool Cabin Air Filter, replace every 10,000 miles or 12 months, whichever comes first. If equipped with standard cabin air filter, replace every 30,000 miles or 36 months, whichever comes first. NOTE This QRG can also be found in the Claim Processing & Resource Center and TIS.			Prius/Prius v/Prius Piug-in				6.4 gr. 5 (0W-30)	4.4 qr. 3 (000-20)	4.4 qr. 5 (0W-30)	4.4 qt.
			Prius Prime	22R-FXE	4	1.8	5.4 pt.	4.4 qt. 5 (0W-20)	4.4 ot.	44-04
			RAV4	2AR-FE		2.5	4.6 qt.	4.6 op.	\$-10W-161	3-19W-16
				AZSA-PKS	*	2.5	9 (9W-20)	\$ (0W-20)	A.B op.	4.8 qt.
			RAV4 HV	2AR-FXE	•	2.5	4.6 qt.	4.6 qt.	\$ 10W-181	\$ 10W-16
				A25A-FXS	*	2.5	5 (0W-20)	\$ (0W-20)	4.8 qt. 5 (9W-20)	4.8 qt. 5 (0W-20
			Sequoia	SUR-FE		6.7	7.9 ot.	7.9 qt. 8 III (0W-20)	7.9 ot.	8.5 qt.
				SUR-FRE		5.7	7.9 qt." 5 (9W-29)	7.9 qt." 5 (0W-20)	5 (SW-29)	5 (DW-20
			Sienna	20R-FKS		3.5	5.8 qt. 5 (DW-20)	5.8 op. 5 (000-20)	5.8 qt. 5 (0W-20)	5.8 oc. 5 (9W-20
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ore mis Quo e				SUR-FE		4.6	7.9 qt. 5 (0W-20)	8.5 qt. 5 (049-20)	8.5 qt. 5 (0W-20)	S (0W-20
ore mis quo e			200100							
			Tundra	SUR-FE		5.7	7.9 or.	\$.6 opt.	8.5 oc.	2.5 op.
				JUR-FBE	•	8.7	7.9 qt. 5 III (0W-20) 7.9 qt.	5.0 op. 5.01 (OW-20) 5.5 op.	5.5 or. 5.11 (DW-20) 8.5 or.	2.2.00
			Tundra Yaris/Yaris Liftback	SUR-FBE 1NZ-FE	4		7.9 qt. 5 til (0W-20) 7.9 qt.* N (5W-30) 3.9 qt.	8.5 qc.* 8.5 qc.* M (5W-30) 3.9 qc.	9.5 or. 9.5 or. 10 (0W-20) 3.9 or.	
				JUR-FBE	4	8.7	7.9 qt. 5 til (9W-20) 7.9 qt." N (9W-30)	8.5 qt. 8.01 (0W-20) 8.5 qt. M (5W-20)	8.5 or. 8.5 or. 10 (1996-30)	3 10W-20

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The Quintessence of Supply Chain Management Rolf G. Poluha, 2016-01-08 This book describes the fundamentals of Supply Chain Management in clear and concise terms It explains why in the near future real competition is going to be between supply chains and what the consequences will be Managers and decision makers will be able to build on their business s competitive advantage with the essentials provided in this work The focus here is upon what you really need to know in order to optimally manage your processes in procurement manufacturing warehousing and logistics In addition to a wealth of illustrations and examples valuable suggestions for further expansive reading are included Essential insights are provided into how to analyse and evaluate the supply chain based upon key aspects from research and practice which helps readers to initiate their own optimisation processes Smart Manufacturing Anthony Tarantino, 2022-05-10 Explore the dramatic changes brought on by the new manufacturing technologies of Industry 4 0 In Smart Manufacturing The Lean Six Sigma Way Dr Anthony Tarantino delivers an insightful and eye opening exploration of the ways the Fourth Industrial Revolution is dramatically changing the way we manufacture products across the world and especially how it will revitalize manufacturing in North America and Europe The author examines the role and impact of a variety of new Smart technologies including industrial IoT computer vision mobile edge computing 3D printing robots big data analytics and the cloud He demonstrates how to apply these new technologies to over 20 continuous improvement Lean Six Sigma tools greatly enhancing their effectiveness and ease of use The book also discusses the role Smart technologies will play in improving Career opportunities for women in manufacturing Cyber security supply chain risk and logistics resiliency Workplace health safety and security Life on the manufacturing floor Operational efficiencies and customer satisfaction Perfect for anyone involved in the manufacturing or distribution of products in the 21st century Smart Manufacturing The Lean Six Sigma Way belongs in the libraries of anyone interested in the intersection of technology commerce and physical manufacturing

Handbook of Research on Managerial Strategies for Achieving Optimal Performance in Industrial Processes

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must be researched and implemented into an organization The Handbook of Research on Managerial Strategies for Achieving
Optimal Performance in Industrial Processes examines optimization techniques for improved business operations and
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Lean Project Management - How to Apply

Lean Thinking to Project Management Rainer Erne, 2022-01-29 This book shows how the principles of Lean Management
can be applied to project management and how some typical problems of project management can be solved by this The

author first provides a theoretical description of what project management is about and explains its tasks and methods as well as its limitations He also describes how the Lean idea came about and derives five principles from it that can also be applied to project management Along these principles the author then elaborates typical current challenges of project management and shows how these challenges can be tackled through Lean Project Management In doing so he does not stop at the level of principles but describes specific tasks and tools that are useful especially for experienced practitioners of project management This book is a translation of the original German 1st edition Lean Project Management Wie man den Lean Gedanken im Projektmanagement einsetzen kann by Rainer Erne published by Springer Fachmedien Wiesbaden GmbH part of Springer Nature in 2019 The translation was done with the help of artificial intelligence machine translation by the service DeepL com A subsequent human revision was done primarily in terms of content so that the book will read stylistically differently from a conventional translation Springer Nature works continuously to further the development of tools for the production of books and on the related technologies to support the authors The Nature of Purchasing Florian Schupp, Heiko Wöhner, 2020-05-20 This book was created in the spirit of learning from nature in the field of professional purchasing It describes real world purchasing problems faced by companies as well as individuals and presents natural hands on solutions that apply scientific approaches The book answers what the core of purchasing could be the inner structure of it or in other words the natural way Nature masters effectiveness based on immanent laws and ensures efficiency by best results for minimal invest Especially in complex and ambiguous situations purchasers benefit from this book by understanding the broader context with the help of recent scientific research Focusing on the problems that purchasers face in managerial practice rather than oversimplified generalizations the book features step by step explanations allowing readers to find tailored solutions to address challenges in key purchasing areas The book was written in collaboration and with the help of experts in purchasing and logistics biology law and economics human resource development media and sports and merges perspectives from theory and practice to provide natural strategies for purchasers Sustainable Business: Concepts, Methodologies, Tools, and Applications Management Association, Information Resources, 2019-08-02 In the increasingly competitive corporate sector businesses must examine their current practices to ensure business success By examining their social financial and environmental risks obligations and opportunities businesses can re design their operations more effectively to ensure prosperity Sustainable Business Concepts Methodologies Tools and Applications is a vital reference source that explores the best practices that promote business sustainability including examining how economic social and environmental aspects are related to each other in the company s management and performance Highlighting a range of topics such as lean manufacturing sustainable business model innovation and ethical consumerism this multi volume book is ideally designed for entrepreneurs business executives business professionals managers and academics seeking current research on sustainable business practices **Athletic**

Director's Desk Reference Donna A. Lopiano, Connee Zotos, 2022-02-15 This applied reference includes management tips planning tools and policies for athletic administrators Designed primarily as a reference for intercollegiate athletic program administrators high school athletic administrators courses in athletic administrations and libraries The Field Guide to Rapid Process Improvement Workshops in Healthcare Cameron Stark, Gavin Hookway, Gill McVicar, Hugo Van Woerden, 2023-10-11 This book takes the reader through the process to plan deliver and follow up a weeklong Lean Quality Improvement event usually termed a Rapid Improvement Event or Rapid Process Improvement Workshop RPIW Drawing on the experience of conducting over 100 of these workshops the book gives readers the information to plan and run their own event It describes how RPIWs fit in to wider improvement processes and how the reader can maximize these processes in their own organization These weeklong improvement events are popular in health and social care but there are no textbooks available to support them There are several books that describe the use of shorter Kaizen events in health care but none that describe the process of delivering weeklong events. The events have a rhythm specific to the one week format and the book seeks to help people to make use of best practice and to avoid common problems Based on the experiences of the authors this book includes an introduction to Lean concepts linked to the relevant part of the process description examples and templates of forms that can be used in workshops and photographs of actual events Training to Deliver Integrated Care C.R. Macchi, Rodger Kessler, 2018-08-22 This unique trainer's resource offers a comprehensive blueprint for preparing clinicians for practice in the changing and challenging environment of integrated care Based firmly in new evidence based models of behavioral care in medicine it sets out the aims and objectives of modern integrated care delivery in a streamlined pedagogy to practice framework Teaching strategies for developing core skills and competencies suitable across diverse educational and workforce development settings are presented with data based rationales and guidelines for design and implementation Chapters also cover the range of essentials from research support to business acumen to program evaluation methods needed to meet bedrock goals of improved quality of care clinical outcomes and patient satisfaction The book s comprehensive coverage Reviews the evidence base for integrating medical and behavioral care Provides empirically sound guidelines for training learners in integrated practice Breaks down skill development into critical training objectives Offers detailed content of a current degree program in integrative behavioral medicine Recommends measures to support responsive patient centered and sustainable training programs A robust guide to a more inclusive and effective future Training to Deliver Integrated Care expands the healthcare horizon to accommodate trainers working in health psychology general practice primary care medicine and consulting as well as supervision and coaching professionals **Ouality** Planning and Assurance Herman Tang, 2021-11-23 QUALITY PLANNING AND ASSURANCE Discover the most crucial aspects of quality systems planning critical to manufacturing and service success In Quality Planning and Assurance Principles Approaches and Methods for Product and Service Development accomplished engineer Dr Herman Tang delivers

an incisive presentation of the principles of quality systems planning The book begins with an introduction to the meaning of the word quality before moving on to review the principles of quality strategy and policy management. The author then offers a detailed discussion of customer needs and the corresponding quality planning tasks in design phases as well as a treatment of the design processes necessary to ensure product or service quality Readers will enjoy explorations of advanced topics related to proactive approaches to quality management like failure modes and effects analysis FMEA. They ll discover discussions of issues like supplier quality management and the key processes associated with quality planning and execution. The book also includes A thorough introduction to quality planning including definitions discussions of quality system and an overview of the planning process A comprehensive exploration of strategic planning development including strategic management risk management and analysis and pull and push strategies Practical discussions of customer centric planning including customer oriented design quality function deployment and affective engineering. In depth examinations of quality assurance by design including the design review process design verification and validation and concurrent engineering. Perfect for senior undergraduate and graduate students in technology and management programs Quality Planning and Assurance will also earn a place in the libraries of managers and technical specialists in a wide range of fields including quality management

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