

PISTON

PART NO.	SPECIALTY TOOL
HD-42317	Piston pin circlip remover/installer
HD-42320-A	Piston pin remover

1. Verify that clean shop towels are properly positioned over the crankcase bore to prevent the piston pin circlip from falling into the crankcase.

WARNING

Always wear proper eye protection when removing circlips. Slippage may propel the ring with enough force to cause an accident. This could result in death or serious injury.

2. See Figure 3-27. Remove the piston pin circlip.
 - a. Insert the PISTON PIN CIRCLIP REMOVER/INSTALLER (1) (Part No. HD-42317) into the piston pin bore. Position claw on tool in slot of piston (2) (directly under circlip).
 - b. Hold a shop towel over the piston pin bore in case a circlip should fly out during removal. Squeeze the handles of the tool together and pull from bore. Remove circlip from claw and discard.

NOTE

It is not necessary to remove both piston pin circlips during piston removal. Leave the second circlip in the pin bore.

3. See Figure 3-28. Remove the piston pin. If piston pin is difficult to remove, use PISTON PIN REMOVER (Part No. HD-42320-A).
 - a. Remove acorn nut and spacer from rod end of tool.
 - b. Slide rod end through piston pin. Install spacer and acorn nut (1) on end of rod.
 - c. Position rubber-coated tips (2) of tool on flat each side of pin bore.
 - d. Turn handle (3) in a clockwise direction until piston pin is pulled free of bore.
4. Remove the piston. Be sure to hold the connecting rod shank upright to prevent it from striking the crankcase. Place a 3.0 in. (76.2 mm) long piece of foam-type water pipe insulation around each connecting rod. Use material with an O.D. of 2.25 in. (57.1 mm) and an I.D. of 1.0 in. (25.4 mm) to prevent damage.
5. Turn the piston over. Mark the pin boss with the letters "F(ront)" or "R(ear)" to identify location.

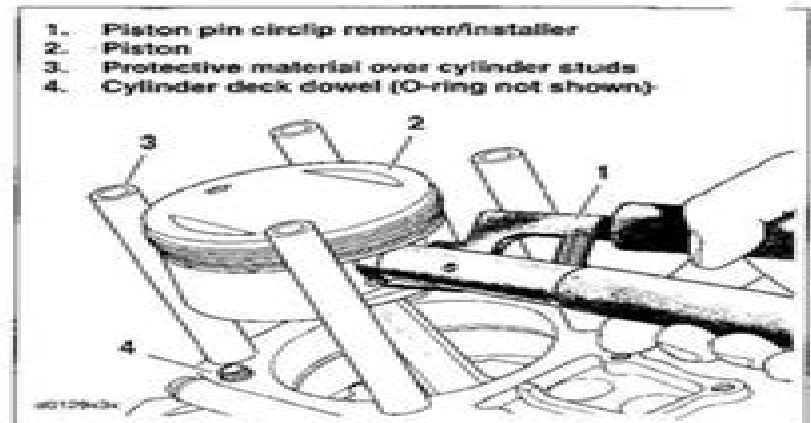


Figure 3-27. Piston Pin Circlip Removal (Part No. HD-42317)

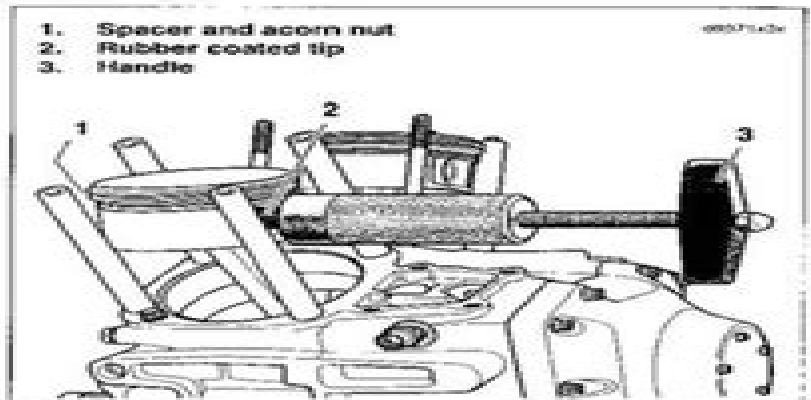


Figure 3-28. Piston Pin Remover (Part No. HD-42320-A)

6. Service as needed. See the following topics for inspection and repair information.
 - a. See 3.25 PISTON.
 - b. See 3.26 UPPER CONNECTING ROD.
7. Complete engine work.
 - a. If performing a top end overhaul only, see 3.17 TOP END OVERHAUL: ASSEMBLY.
 - b. If performing a complete engine overhaul, see 3.16 BOTTOM END OVERHAUL: DISASSEMBLY.

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Table of Contents 6cc 2003 Work Shop Manual

1. Understanding the eBook 6cc 2003 Work Shop Manual
 - The Rise of Digital Reading 6cc 2003 Work Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 6cc 2003 Work Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 6cc 2003 Work Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 6cc 2003 Work Shop Manual
 - Personalized Recommendations
 - 6cc 2003 Work Shop Manual User Reviews and Ratings
 - 6cc 2003 Work Shop Manual and Bestseller Lists
5. Accessing 6cc 2003 Work Shop Manual Free and Paid eBooks
 - 6cc 2003 Work Shop Manual Public Domain eBooks
 - 6cc 2003 Work Shop Manual eBook Subscription Services
 - 6cc 2003 Work Shop Manual Budget-Friendly Options

6. Navigating 6cc 2003 Work Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 6cc 2003 Work Shop Manual Compatibility with Devices
 - 6cc 2003 Work Shop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 6cc 2003 Work Shop Manual
 - Highlighting and Note-Taking 6cc 2003 Work Shop Manual
 - Interactive Elements 6cc 2003 Work Shop Manual
8. Staying Engaged with 6cc 2003 Work Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 6cc 2003 Work Shop Manual
9. Balancing eBooks and Physical Books 6cc 2003 Work Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 6cc 2003 Work Shop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 6cc 2003 Work Shop Manual
 - Setting Reading Goals 6cc 2003 Work Shop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 6cc 2003 Work Shop Manual
 - Fact-Checking eBook Content of 6cc 2003 Work Shop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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