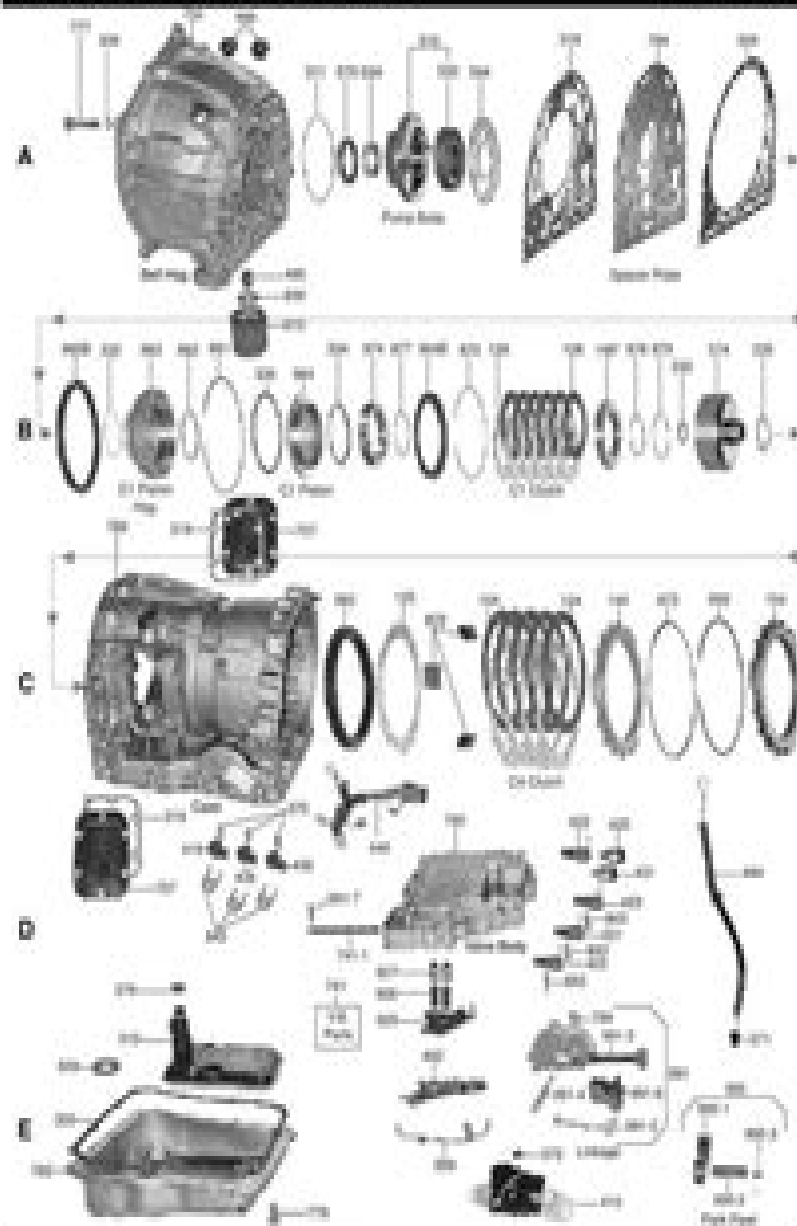
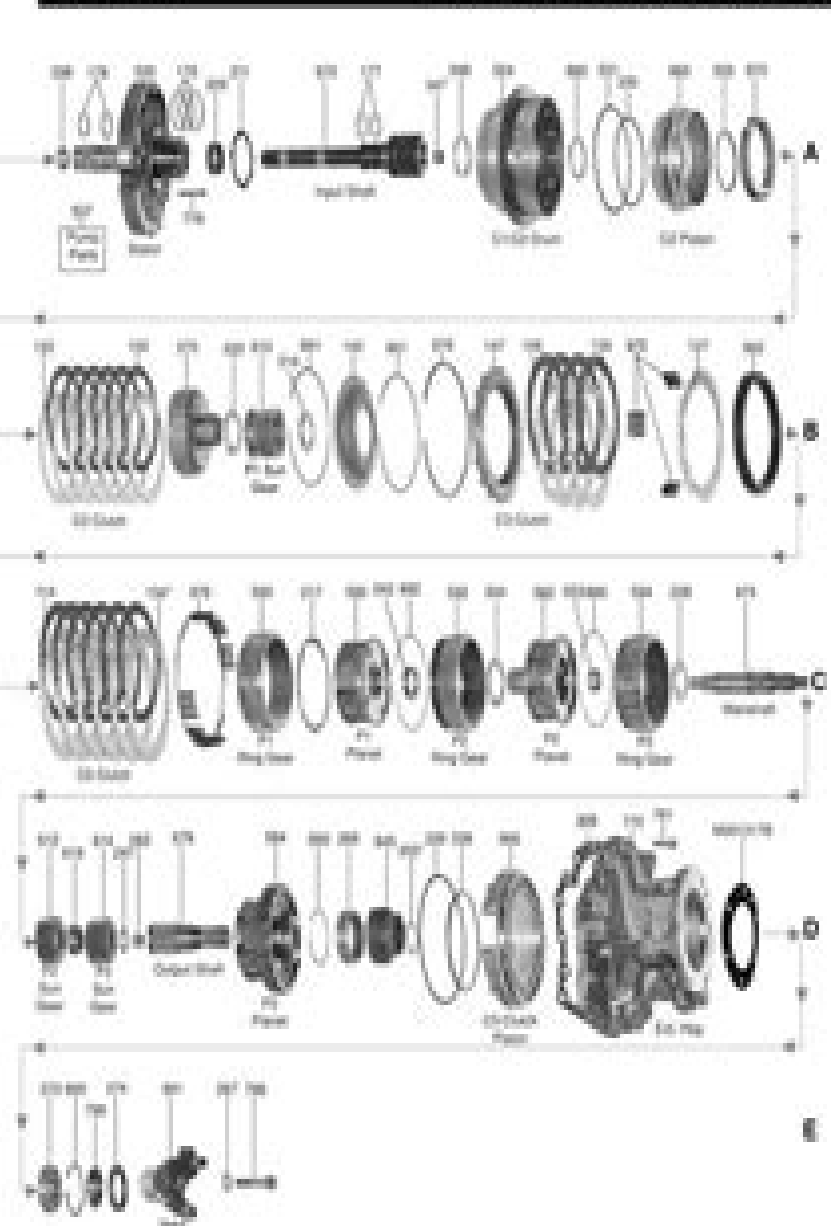


Allison 1000/2000/2400

PROVIDE SUPPORT

**FIGURE 3** Continued

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