



Flow from " Tee" fitting shown in Fig. 6. Install a cap over open end of " Tee"

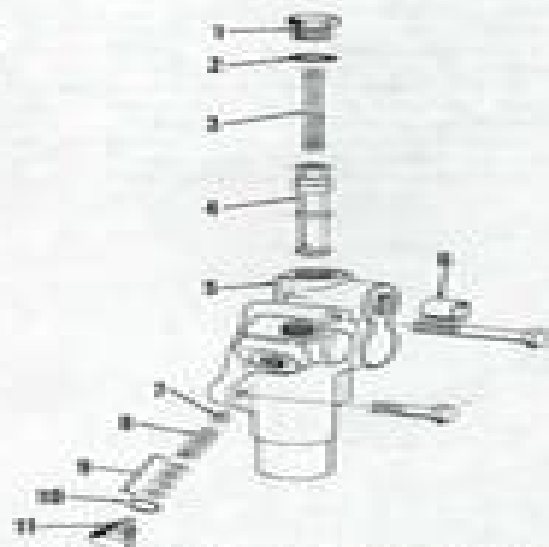


Fig. 6A—Exploded view of hydraulic pump manifold used on 180 models showing power steering flow control valve (A) and pressure relief valve (B).



Fig. 6—Flow of D70 pressure-volume tester connected for checking power steering system on 180 and 185 models. Flow end of " Tee" fitting must be capped before engine is started.

Setting. Connect a pressure-volume tester inlet hose to steering system return hose as shown. Position outlet hose from tester in the "Power-Director" filter opening so that oil will be returned to the reservoir. Make certain that "Power-Director" control lever is in neutral and gas control is in neutral (not brake position). Start engine and adjust speed to 1800 rpm. Close valve on tester until pressure is 1200 psi and allow oil temperature to reach 120 degrees F.

Close the valve on tester completely and check pressure gage. If relief pressure is not 1500 psi, remove plug (1)—(Fig. 6A) and add or deduct shim (2) to set pressure.

Fig. 7—Flow of D70 pressure-volume tester connected for checking power steering system on 180 and 185 models. It is necessary to turn upper reservoir valve and move the tube slightly so that test hose to tester can be attached. Make certain that upper end of tube in right and that " Tee" fitting is capped before starting engine. Relief valve is located between the two " Tee" fittings.

To check volume, open the valve on tester until pressure is approximately 1200 psi and observe the volume of flow. With engine operating at 1800 rpm, volume should be 5.25 gpm. If volume of flow is incorrect, the flow control valve (4) or pump should be serviced as outlined in paragraph 13B.

180 and 185 Models

13A. The "Power-Director" clutch and (on models so equipped) the pin clutch are actuated by pressure from the power steering system. Before checking the power steering relief pressure, refer to paragraphs 95 and 127 to check the "Power-Director" and pin pressures.

A pressure and volume (flow) test of the power steering system will disclose whether the pump or relief valve is malfunctioning. To make such a test, proceed as follows:

Remove cover from below instrument panel and disconnect steering system return tube from " Tee" fitting shown in Fig. 1. Install a cap over open end of " Tee" fitting. Connect a pressure-volume tester inlet hose to steering system return tube as shown. Position outlet hose from tester in the large housing filter opening so that oil will be returned to hydraulic reservoir. Start the engine and adjust speed to rated rpm (2000 rpm on 180 models; 2000 rpm on 185 models). Close valve on tester until pressure is 1200 psi and allow oil temperature to reach 120-130 degrees F.

Close the valve on tester completely and check pressure gage. If relief pressure is not 1500-1800 psi, remove and disassemble the relief valve (Fig. 7). Add or deduct shim (2)—(Fig. 7A) to set pressure. Addition of one shim



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1. Understanding the eBook Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - The Rise of Digital Reading Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Personalized Recommendations
 - Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual User Reviews and Ratings
 - Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual and Bestseller

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 - Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual eBook Subscription Services
 - Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual Budget-Friendly Options
6. Navigating Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual Compatibility with Devices
 - Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Highlighting and Note-Taking Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Interactive Elements Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
8. Staying Engaged with Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
9. Balancing eBooks and Physical Books Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Setting Reading Goals Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Fact-Checking eBook Content of Allis Chalmers Models 180 185 190 190xt 200 7000 Tractor Service Repair Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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