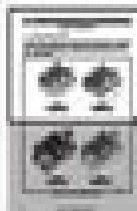




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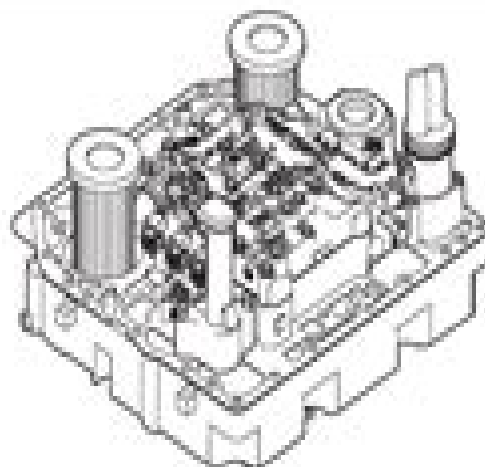


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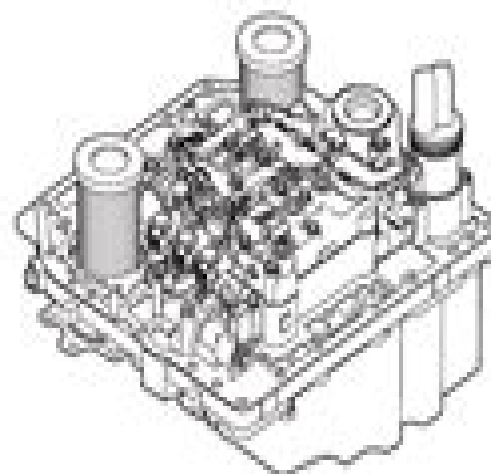
GENERAL DESCRIPTION

1-6. CONTROL MODULE *(Figure 1-8)*

The Allison 4th Generation Series transmission control module contains a main body assembly and solenoid valve body assembly, which are mounted to an aluminum channel plate. The TCM issues commands to various solenoids in the two valve bodies to govern fluid flow to the clutches (including torque converter clutch). The solenoids produce an output pressure that is proportional to current from the TCM. Hence, the solenoids are referred to as pressure control solenoids (PCS).



**6-SPEED
3000 PRODUCT FAMILY
CONTROL MODULE**



**7-SPEED
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, **Allison Transmission** General Motors Corporation. Allison Transmission Division, 2004 **Service Manual**
General Motors Corporation. Detroit Diesel Allison Division, 19?? Allison Transmissions Electronic Control Models (ATEC)
MT, MTB 648 Detroit Diesel Corp, 1989 **Service Manual** General Motors Corporation. Detroit Diesel Allison Division,
Service Manual, Allison Transmission General Motors Corporation. Allison Transmission Division, 1996 **Allison**
Transmission, Automatic Models (hydraulic Controls) MT, MTB 640, 643, MT, MTB 650, 653, 1990 **Service**
Manual, Allison Transmission General Motors Corporation. Allison Transmission Division, 1996 **Allison Transmission**
, 1989 **Service Manual: Allison Transmissions, Automatic Models AT 540** United States. Air Force Department, 1975
Service Manual Allison Transmissions: Powershift Models General Motors Corporation. Detroit Diesel Allison
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Corporation. Detroit Diesel Allison Division, 1974 **Allison Fully Automatic Truck Transmission**, 1969* Series 3
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